

SECTION 1: Identification of the su	ibstance/mixture and of the c	ompany/undertaking		
1.1. Product identifier				
Mixture identification:				
Trade name:	INK SUPPLY UNIT, BK	T8391		
Trade code:	C13T83914N			
	e substance or mixture and uses ad	dvised against		
Recommended use:				
	kjet printing			
 Details of the supplier of the s Company: 	afety data sheet			
EPSON	EUROPE B.V.			
Azie buil	ding, Atlas ArenA, Hoogoorddreef	5,1101 BA Amsterdam		
Zuidoost	The Netherlands			
Phone n	umber: +31-20-314	4-5000		
Competent person responsible for the safety data sheet:				
chemica	ls@epson.eu			
Date:	05/07/2023			
Revision:	6.0			
1.4. Emergency telephone numbe	r			
Phone number:	+31-20-314-5000			
United Kingdom;		Friday 9am to 5:30pm.		
		nt of a medical enquiry involving		
	this product, please contact yo	•		
	accident and emergency depa			
Ireland;	+353 (01) 809 2566 or +353	(01) 809 2166		
Malta;	2545 0000 or 21224071			
SECTION 2: Hazards identification				

SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture
 - EC regulation criteria 1272/2008 (CLP)
 - The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
 - Adverse physicochemical, human health and environmental effects:
 - No other hazards
- 2.2. Label elements
 - The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). Hazard pictograms:
 - None
 - Hazard statements:
 - None
 - Precautionary statements:
 - None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.

EUH208 Contains 2-methylisothiazol-3(2H)-one. May produce an allergic reaction. Special provisions according to Annex XVII of REACH and subsequent amendments: None

2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration >= 0.1% Other Hazards:

C13T83914N_en Page n. 1 of 10



No other hazards

SECTION 3: Composition/information on ingredients

- 3.1. Substances
- No
- 3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Numb	er	Classification
50% ~ 65%	Water	CAS: EC:	7732-18-5 231-791-2	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
7% ~ 10%	Carbon black	CAS: EC:	1333-86-4 215-609-9	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
5% ~ 7%	Glycerol	CAS: EC:	56-81-5 200-289-5	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
3% ~ 5%	E-caprolactam	CAS: EC:	105-60-2 203-313-2	 3.1/4/Oral Acute Tox. 4 H302 3.1/4/Inhal Acute Tox. 4 H332 3.2/2 Skin Irrit. 2 H315 3.3/2 Eye Irrit. 2 H319 3.8/3 STOT SE 3 H335
1% ~ 3%	2-[2-(2-butoxyethoxy)et hoxy]ethanol; TEGBE; triethylene glycol monobutyl ether	number: CAS: EC:	603-183-00-0 143-22-6 205-592-6 01-21194751 07-38	 3.3/1 Eye Dam. 1 H318 Specific Concentration Limits: C >= 30%: Eye Dam. 1 H318 20% <= C < 30%: Eye Irrit. 2 H319
0.1% ~ 0.25%	2,4,7,9-tetramethyldec- 5-yne-4,7-diol	CAS: EC: REACH No.:	126-86-3 204-809-1 01-21199543 90-39	 3.3/1 Eye Dam. 1 H318 3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412
< 0.0015%	2-methylisothiazol-3(2 H)-one	Index number: CAS: EC:	613-326-00-9 2682-20-4 220-239-6	 3.1/2/Inhal Acute Tox. 2 H330 3.1/3/Dermal Acute Tox. 3 H311 3.1/3/Oral Acute Tox. 3 H301 3.2/1B Skin Corr. 1B H314 3.3/1 Eye Dam. 1 H318 3.4.2/1A Skin Sens. 1A H317 4.1/A1 Aquatic Acute 1 H400 M=10. 4.1/C1 Aquatic Chronic 1 H410 M=1. EUH071 Specific Concentration Limits: C >= 0.0015%: Skin Sens. 1A H317



SECTION 4: First aid measures

- 4.1. Description of first aid measures
 - In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

- 4.2. Most important symptoms and effects, both acute and delayed
 - None
- 4.3. Indication of any immediate medical attention and special treatment needed Treatment: None

SECTION 5: Firefighting measures

- 5.1. Extinguishing media
 - Suitable extinguishing media:
 - Water.
 - Carbon dioxide (CO2).
 - Extinguishing media which must not be used for safety reasons: None in particular.
- 5.2. Special hazards arising from the substance or mixture
 - Do not inhale explosion and combustion gases.
 - Burning produces heavy smoke.
- 5.3. Advice for firefighters
 - Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
 - Wear personal protection equipment.
 - Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

- Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up
 - Wash with plenty of water.
- 6.4. Reference to other sections See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
 - Avoid contact with skin and eyes, inhalation of vapours and mists. See also section 8 for recommended protective equipment.

C13T83914N_en Page n. 3 of 10



Advice on general occupational hygiene: Do not eat or drink while working. 7.2. Conditions for safe storage, including any incompatibilities Keep away from food, drink and feed. Incompatible materials: None in particular. Instructions as regards storage premises: Adequately ventilated premises. 7.3. Specific end use(s) None in particular **SECTION 8: Exposure controls/personal protection** 8.1. Control parameters Carbon black - CAS: 1333-86-4 - OEL Type: ACGIH - TWA(8h): 3 mg/m3 - OEL Type: OSHA - TWA: 3.5 mg/m3 - OEL Type: JSOH - TWA: 1 mg/m3 - Notes: as Class 2 Dusts (Respirable dust) - OEL Type: JSOH - TWA: 4 mg/m3 - Notes: as Class 2 Dusts (Total dust) - Notes: as total dust Glycerol - CAS: 56-81-5 - OEL Type: OSHA - TWA: 5 mg/m3 - Notes: Respirable dust - OEL Type: OSHA - TWA: 15 mg/m3 - Notes: Total dust E-caprolactam - CAS: 105-60-2 - OEL Type: EU - TWA(8h): 10 mg/m3 - STEL: 40 mg/m3 - OEL Type: ACGIH - TWA(8h): 5 mg/m3 **DNEL Exposure Limit Values** No data available **PNEC Exposure Limit Values** 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -CAS: 143-22-6 Target: Fresh Water - Value: 1.5 mg/l Target: Freshwater sediments - Value: 5.77 mg/kg Target: Marine water - Value: 0.15 mg/l Target: Marine water sediments - Value: 0.13 mg/kg Target: Microorganisms in sewage treatments - Value: 200 mg/l 2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3 Target: Fresh Water - Value: 0.04 mg/l Target: Marine water - Value: 0.004 mg/l Target: Freshwater sediments - Value: 0.32 mg/kg Target: Marine water sediments - Value: 0.032 mg/kg 8.2. Exposure controls 8.2.1. Appropriate engineering controls: None 8.2.2. Individual protection measures, such as personal protective equipment Eye protection: Use personal protective equipment as required. Protection for skin: Use personal protective equipment as required. Protection for hands: Use personal protective equipment as required. Respiratory protection: Use personal protective equipment as required. Thermal Hazards: None



8.2.3. Environmental exposure controls: None Appropriate engineering controls: None

SECTION 9: Physical and chemical properties

- 9.1. Information on basic physical and chemical properties Physical state: Liquid Colour: Black Odour: Slightly Melting point / freezing point: No data available Boiling point or initial boiling point and boiling range: No data available Flammability: Non-flammable Lower and upper explosion limit: No data available Flash point: Does not flash. Auto-ignition temperature: No data available Decomposition temperature: No data available 8.5 ~ 9.5 at 20 °C pH: No data available Kinematic viscosity: Solubility in water: Complete Vapour pressure: No data available Relative vapour density: No data available Particle characteristics: Not Relevant
- 9.2. Other information Viscosity: < 5 mPa⋅s at 20 °C

SECTION 10: Stability and reactivity

- 10.1. Reactivity
 - Stable under normal conditions
- 10.2. Chemical stabilityStable under normal conditions10.3. Possibility of hazardous reactions
- None 10.4. Conditions to avoid
 - Stable under normal conditions.
- 10.5. Incompatible materials None in particular.
- 10.6. Hazardous decomposition products None.

SECTION 11: Toxicological information

- 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
 - Toxicological information of the product:
 - b) skin corrosion/irritation:
 - Test: Skin Irritant Species: OECD TG439: In Vitro Skin Irritation Test Negative e) germ cell mutagenicity:
 - Test: Mutagenesis Species: Salmonella Typhimurium and Escherichia coli Negative
 - f) carcinogenicity:
 - Components do not come under carcinogens (Ref. 1), except for Carbon black g) reproductive toxicity:

C13T83914N_en Page n. 5 of 10



Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the product:

Carbon black - CAS: 1333-86-4

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15 Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity

Data. Journal of the American College of Toxicology, Part B. Vol. 15

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant

c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating

d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative

Carbon black - CAS: 1333-86-4

With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for Research on Cancer, has found printing inks to be not classifiable as human carcinogens.

If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

a) acute toxicity;

b) skin corrosion/irritation;

- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;

h) STOT-single exposure;

- i) STOT-repeated exposure;
- j) aspiration hazard.

11.2. Information on other hazards Endocrine disrupting properties:



No endocrine disruptor substances present in concentration >= 0.1% **SECTION 12: Ecological information** 12.1. Toxicity Adopt good working practices, so that the product is not released into the environment. Toxicological information of the product: No data available Toxicological information of the main substances found in the product: 2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3 a) Aquatic acute toxicity: Endpoint: LC50 - Species: Fish = 36 mg/l - Duration h: 96 Endpoint: EC50 - Species: Daphnia = 88 mg/l - Duration h: 48 Endpoint: EC50 - Species: Algae = 15 mg/l - Duration h: 72 c) Bacteria toxicity: Endpoint: EC50 - Species: activated sludge = 630 mg/l - Duration h: 0.5 12.2. Persistence and degradability No data available 12.3. Bioaccumulative potential No data available 12.4. Mobility in soil No data available 12.5. Results of PBT and vPvB assessment vPvB Substances: None - PBT Substances: None 12.6. Endocrine disrupting properties

- 12.6. Endocrine disrupting properties
 No endocrine disruptor substances present in concentration >= 0.1%
 12.7. Other adverse effects
 - None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
 - Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number or ID number
 - Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name No data available
- 14.3. Transport hazard class(es) No data available
- 14.4. Packing group No data available
- 14.5. Environmental hazards
 - No data available
- 14.6. Special precautions for user No data available
- 14.7. Maritime transport in bulk according to IMO instruments No data available

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Dir. 98/24/EC (Risks related to chemical agents at work)
 - Dir. 2000/39/EC (Occupational exposure limit values)

C13T83914N_en Page n. 7 of 10 Version 8.2 Revision 6.0



Regulation (EC) n. 1907/2006 (REACH) Regulation (EC) n. 1272/2008 (CLP) Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013 Regulation (EU) n. 2020/878 Regulation (EU) n. 286/2011 (ATP 2 CLP) Regulation (EU) n. 618/2012 (ATP 3 CLP) Regulation (EU) n. 487/2013 (ATP 4 CLP) Regulation (EU) n. 944/2013 (ATP 5 CLP) Regulation (EU) n. 605/2014 (ATP 6 CLP) Regulation (EU) n. 2015/1221 (ATP 7 CLP) Regulation (EU) n. 2016/918 (ATP 8 CLP) Regulation (EU) n. 2016/1179 (ATP 9 CLP) Regulation (EU) n. 2017/776 (ATP 10 CLP) Regulation (EU) n. 2018/669 (ATP 11 CLP) Regulation (EU) n. 2018/1480 (ATP 13 CLP) Regulation (EU) n. 2019/521 (ATP 12 CLP) Regulation (EU) n. 2020/217 (ATP 14 CLP) Regulation (EU) n. 2020/1182 (ATP 15 CLP) Regulation (EU) n. 2021/643 (ATP 16 CLP) Regulation (EU) n. 2021/849 (ATP 17 CLP) Regulation (EU) n. 2022/692 (ATP 18 CLP) Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications: Restrictions related to the product: No restriction. Restrictions related to the substances contained: **Restriction 75** Where applicable, refer to the following regulatory provisions : Directive 2012/18/EU (Seveso III) Regulation (EC) nr 648/2004 (detergents). Dir. 2004/42/EC (VOC directive) Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1 None

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3:

- H302 Harmful if swallowed.
- H332 Harmful if inhaled.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.
- H318 Causes serious eye damage.
- H317 May cause an allergic skin reaction.
- H412 Harmful to aquatic life with long lasting effects.
- H330 Fatal if inhaled.
- H311 Toxic in contact with skin.
- H301 Toxic if swallowed.
- H314 Causes severe skin burns and eye damage.

C13T83914N_en Page n. 8 of 10



H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects. EUH071 Corrosive to the respiratory tract.

Hazard class and	Code	Description
hazard category		
Acute Tox. 2	3.1/2/Inhal	Acute toxicity (inhalation), Category 2
Acute Tox. 3	3.1/3/Dermal	Acute toxicity (dermal), Category 3
Acute Tox. 3	3.1/3/Oral	Acute toxicity (oral), Category 3
Acute Tox. 4	3.1/4/Inhal	Acute toxicity (inhalation), Category 4
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4
Skin Corr. 1B	3.2/1B	Skin corrosion, Category 1B
Skin Irrit. 2	3.2/2	Skin irritation, Category 2
Eye Dam. 1	3.3/1	Serious eye damage, Category 1
Eye Irrit. 2	3.3/2	Eye irritation, Category 2
Skin Sens. 1A	3.4.2/1A	Skin Sensitisation, Category 1A
Skin Sens. 1B	3.4.2/1B	Skin Sensitisation, Category 1B
STOT SE 3	3.8/3	Specific target organ toxicity - single exposure,
		Category 3
Aquatic Acute 1	4.1/A1	Acute aquatic hazard, category 1
Aquatic Chronic 1	4.1/C1	Chronic (long term) aquatic hazard, category 1
Aquatic Chronic 3	4.1/C3	Chronic (long term) aquatic hazard, category 3

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 2: Hazards identification

SECTION 3: Composition/information on ingredients

SECTION 4: First aid measures

SECTION 7: Handling and storage

SECTION 8: Exposure controls/personal protection

SECTION 9: Physical and chemical properties

SECTION 11: Toxicological information

SECTION 12: Ecological information

SECTION 13: Disposal considerations

SECTION 15: Regulatory information

SECTION 16: Other information

This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

Ref. 1 •IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer)

-Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH)) •TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists) •IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA) •National Toxicology Program (NTP) Report on Carcinogens (USA)

Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and

C13T83914N_en Page n. 9 of 10 Version 8.2 Revision 6.0



Ref. 2

Safety Data Sheet

packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 •MAK und BAT Werte Liste (DFG: German Research Foundation) •TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany) •Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and

AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 •TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical
	Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport
	Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization"
	(ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50: PNEC:	Lethal dose, for 50 percent of test population. Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods
ND.	by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.