

SECTION 1: Identification of the substance/mixture and of the company/undertaking 1.1. Product identifier Mixture identification: Trade name: T8248 Trade code: C13T824800 1.2. Relevant identified uses of the substance or mixture and uses advised against Recommended use: Ink for inkjet printing 1.3. Details of the supplier of the safety data sheet Company: EPSON EUROPE B.V. Azie building, Atlas ArenA, Hoogoorddreef 5,1101 BA Amsterdam Zuidoost The Netherlands Phone number: +31-20-314-5000Competent person responsible for the safety data sheet: chemicals@epson.eu 20/10/2022 Date: Revision: 5.0 1.4. Emergency telephone number Phone number: +31-20-314-5000 Monday to Friday 9am to 5:30pm. United Kingdom: 01952 607111 Emergency Action: In the event of a medical enquiry involving this product, please contact your doctor or local hospital accident and emergency department. +353 (01) 809 2566 or +353 (01) 809 2166 Ireland: 2545 0000 or 21224071 Malta; **SECTION 2: Hazards identification**

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

Special provisions according to Annex XVII of REACH and subsequent amendments: None

2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration >= 0.1% Other Hazards: No other hazards

SECTION 3: Composition/information on ingredients

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3.1. Substances

No

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Numb	er	Classification
65% ~ 80%	Water	CAS: EC:	7732-18-5 231-791-2	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
7% ~ 10%	Glycerol	CAS: EC:	56-81-5 200-289-5	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
5% ~ 7%	Carbon black	CAS: EC:	1333-86-4 215-609-9	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
1% ~ 3%	2-Pyrrolidone	CAS: EC: REACH No.:	616-45-5 210-483-1 01-21194754 71-37	 3.3/2 Eye Irrit. 2 H319 3.7/1B Repr. 1B H360 Specific Concentration Limits: C >= 3%: Repr. 1B H360
1% ~ 3%	1,1',1''-nitrilotripropan-2 -ol; triisopropanolamine	Index number: CAS: EC:	603-097-00-3 122-20-3 204-528-4	1.3/2 Eye Irrit. 2 H319

SECTION 4: First aid measures

- 4.1. Description of first aid measures
 - In case of skin contact:
 - Wash with plenty of water and soap.
 - In case of eyes contact:
 - In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
 - In case of Ingestion:
 - Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.
 - In case of Inhalation:
 - Remove casualty to fresh air and keep warm and at rest.
- 4.2. Most important symptoms and effects, both acute and delayed
 - None
- 4.3. Indication of any immediate medical attention and special treatment needed Treatment:
 - None

SECTION 5: Firefighting measures

- 5.1. Extinguishing media
 - Suitable extinguishing media:
 - Water.
 - Carbon dioxide (CO2).
 - Extinguishing media which must not be used for safety reasons:
 - None in particular.
- 5.2. Special hazards arising from the substance or mixture Do not inhale explosion and combustion gases.
 - Burning produces heavy smoke.
- 5.3. Advice for firefighters

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Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures Wear personal protection equipment.

Remove persons to safety. See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

- 6.3. Methods and material for containment and cleaning up
 - Wash with plenty of water.
- 6.4. Reference to other sections See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
 - Avoid contact with skin and eyes, inhalation of vapours and mists. See also section 8 for recommended protective equipment. Advice on general occupational hygiene: Do not eat or drink while working.
- 7.2. Conditions for safe storage, including any incompatibilities Keep away from food, drink and feed. Incompatible materials: None in particular. Instructions as regards storage premises: Adequately ventilated premises.
 7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - TWA: 5 mg/m3 - Notes: Respirable dust

- OEL Type: OSHA - TWA: 15 mg/m3 - Notes: Total dust

Carbon black - CAS: 1333-86-4

- OEL Type: ACGIH - TWA(8h): 3 mg/m3

- OEL Type: OSHA - TWA: 3.5 mg/m3

- OEL Type: JSOH TWA: 1 mg/m3 Notes: as Class 2 Dusts (Respirable dust)
- OEL Type: JSOH TWA: 4 mg/m3 Notes: as Class 2 Dusts (Total dust)
- Notes: as total dust

DNEL Exposure Limit Values

2-Pyrrolidone - CAS: 616-45-5

Worker Industry: 13.23 mg/m3 - Worker Professional: 1.985 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, systemic effects Worker Industry: 1.876 mg/kg/day - Worker Professional: 0.67 mg/kg/day -Exposure: Human Dermal - Frequency: Long Term, systemic effects



Worker Professional: 0.67 mg/kg/day - Exposure: Human Oral - Frequency: Long Term, systemic effects PNEC Exposure Limit Values 2-Pyrrolidone - CAS: 616-45-5 Target: Fresh Water - Value: 0.5 mg/l Target: Freshwater sediments - Value: 2.17 mg/kg Target: Marine water - Value: 0.05 mg/l Target: Marine water sediments - Value: 0.217 mg/kg Target: Microorganisms in sewage treatments - Value: 10 mg/l 8.2. Exposure controls 8.2.1. Appropriate engineering controls: None 8.2.2. Individual protection measures, such as personal protective equipment Eye protection: Use personal protective equipment as required. Protection for skin: Use personal protective equipment as required. Protection for hands: Use personal protective equipment as required. Respiratory protection: Use personal protective equipment as required. Thermal Hazards: None 8.2.3. Environmental exposure controls: None Appropriate engineering controls: None **SECTION 9: Physical and chemical properties** 9.1. Information on basic physical and chemical properties Physical state: Liquid Colour: Black Slightly Odour: Melting point / freezing point: No data available Boiling point or initial boiling point and boiling range: No data available Flammability: Non-flammable Lower and upper explosion limit: No data available Flash point: Does not flash. Auto-ignition temperature: No data available Decomposition temperature: No data available

pH: 9~10.4 at 20 °C Kinematic viscosity: No data available Solubility in water: Complete Vapour pressure: No data available Relative vapour density: No data available Particle characteristics: Not Relevant 9.2. Other information at 20 °C < 5 mPa⋅s Viscosity:

SECTION 10: Stability and reactivity

- 10.1. Reactivity
 - Stable under normal conditions

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- 10.2. Chemical stability Stable under normal conditions
- 10.3. Possibility of hazardous reactions None
- 10.4. Conditions to avoid Stable under normal conditions.
- 10.5. Incompatible materials None in particular.
- 10.6. Hazardous decomposition products None.

SECTION 11: Toxicological information

- 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
 - Toxicological information of the product:
 - e) germ cell mutagenicity:
 - Test: Mutagenesis Species: Salmonella Typhimurium and Escherichia coli Negative
 - f) carcinogenicity:

Components do not come under carcinogens (Ref. 1), except for Carbon black Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

Carbon black - CAS: 1333-86-4

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15 Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity

- Data. Journal of the American College of Toxicology, Part B. Vol. 15
- 2-Pyrrolidone CAS: 616-45-5
- a) acute toxicity:

Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg

- Test: LD50 Route: Dermal Species: Rabbit > 2000 mg/kg
- b) skin corrosion/irritation:
 - Test: Skin Irritant Species: Rabbit Non-irritant
- c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Moderate irritant - Based on available data, the classification criteria are not met

d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: LLNA - Species: Mouse Negative

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli Negative

Carbon black - CAS: 1333-86-4

With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for Research on Cancer, has found printing inks to be not classifiable as human carcinogens.



If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.
- 11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration >= 0.1%

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment. Toxicological information of the product:

No data available

Toxicological information of the main substances found in the product:

- 2-Pyrrolidone CAS: 616-45-5
- a) Aquatic acute toxicity:
 - Endpoint: LC50 Species: Fish > 4600 mg/l Duration h: 96
 - Endpoint: EC50 Species: Daphnia > 500 mg/l Duration h: 24
 - Endpoint: EC50 Species: Algae > 500 mg/l Duration h: 72
- 12.2. Persistence and degradability No data available
- 12.3. Bioaccumulative potential No data available
- 12.4. Mobility in soil
 - No data available
- 12.5. Results of PBT and vPvB assessment vPvB Substances: None - PBT Substances: None
- 12.6. Endocrine disrupting properties No endocrine disruptor substances present in concentration >= 0.1%
- 12.7. Other adverse effects
 - None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number or ID number

Not classified as dangerous in the meaning of transport regulations.

- 14.2. UN proper shipping name
 - No data available
- 14.3. Transport hazard class(es) No data available
- 14.4. Packing group No data available

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- 14.5. Environmental hazards No data available
- 14.6. Special precautions for user No data available
- 14.7. Maritime transport in bulk according to IMO instruments No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values) Regulation (EC) n. 1907/2006 (REACH) Regulation (EC) n. 1272/2008 (CLP) Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013 Regulation (EU) n. 2020/878 Regulation (EU) n. 286/2011 (ATP 2 CLP) Regulation (EU) n. 618/2012 (ATP 3 CLP) Regulation (EU) n. 487/2013 (ATP 4 CLP) Regulation (EU) n. 944/2013 (ATP 5 CLP) Regulation (EU) n. 605/2014 (ATP 6 CLP) Regulation (EU) n. 2015/1221 (ATP 7 CLP) Regulation (EU) n. 2016/918 (ATP 8 CLP) Regulation (EU) n. 2016/1179 (ATP 9 CLP) Regulation (EU) n. 2017/776 (ATP 10 CLP) Regulation (EU) n. 2018/669 (ATP 11 CLP) Regulation (EU) n. 2018/1480 (ATP 13 CLP) Regulation (EU) n. 2019/521 (ATP 12 CLP) Regulation (EU) n. 2020/217 (ATP 14 CLP) Regulation (EU) n. 2020/1182 (ATP 15 CLP) Regulation (EU) n. 2021/643 (ATP 16 CLP) Regulation (EC) n. 2021/849 (ATP 17 CLP) Regulation (EC) n. 2022/692 (ATP 18 CLP) Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications: Restrictions related to the product: No restriction. Restrictions related to the substances contained: **Restriction 75** Where applicable, refer to the following regulatory provisions : Directive 2012/18/EU (Seveso III) Regulation (EC) nr 648/2004 (detergents). Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III): Seveso III category according to Annex 1, part 1 None

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3: H319 Causes serious eye irritation.

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H360 May damage fertility or the unborn child.

Hazard class and hazard category	Code	Description
Eye Irrit. 2	3.3/2	Eye irritation, Category 2
Repr. 1B	3.7/1B	Reproductive toxicity, Category 1B

This safety data sheet has been completely updated in compliance to Regulation 2020/878.

This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer)

Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
National Toxicology Program (NTP) Report on Carcinogens (USA)
Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
MAK und BAT Werte Liste (DFG: German Research Foundation)
TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of
	Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.



INCI: KSt: LC50: LD50:	International Nomenclature of Cosmetic Ingredients. Explosion coefficient. Lethal concentration, for 50 percent of test population. Lethal dose, for 50 percent of test population. Predicted No Effect Concentration.
PNEC:	Regulation Concerning the International Transport of Dangerous Goods
RID:	by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.