

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Ink, T8216

UFI: 09M0-DM05-AJ04-P4HS

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.

Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam

Zuidoost The Netherlands

Phone number: +31-20-314-5000

3rd and 4th Floors, The Clarendon Works, 37-39 Clarendon Road,
Watford, WD17 1JA, United Kingdom

Phone number: +44-1442-261144

Competent person responsible for the safety data sheet:

chemicals@epson.eu

Date: 01/07/2026

Revision: 7.0

1.4. Emergency telephone number

United Kingdom;

01952 607111 Monday to Friday 9am to 5:30pm.

Emergency Action: In the event of a medical enquiry involving
this product, please contact your doctor or local hospital
accident and emergency department.

Ireland;

+353 (01) 809 2566 or +353 (01) 809 2166 8am – 10pm

Malta;

2545 0000 or 21224071

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)



Warning, Acute Tox. 4, Harmful if swallowed.



Warning, Skin Irrit. 2, Causes skin irritation.



Warning, Eye Irrit. 2, Causes serious eye irritation.



Warning, Skin Sens. 1, May cause an allergic skin reaction.



Warning, Repr. 2, Suspected of damaging fertility or the unborn child.



Aquatic Chronic 2, Toxic to aquatic life with long lasting effects.

This titanium dioxide-containing product is not classified as carcinogen by inhalation because it does not meet the criteria stated in Note 10, Annex VI of Regulation (EC) 1272/2008.

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

Hazard pictograms:



Warning

Hazard statements:

- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H361 Suspected of damaging fertility or the unborn child.
- H411 Toxic to aquatic life with long lasting effects.

Precautionary statements:

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P312 IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P330 Rinse mouth.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P391 Collect spillage.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with applicable regulations.

Special Provisions:

- EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

Contains

- phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide
- 2-[2-(vinylloxy)ethoxy]ethyl acrylate
- 2-Phenoxyethyl acrylate
- Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate
- pentaerythritol triacrylate
- pentaerythritol tetraacrylate
- Oxybis(methyl-2,1-ethanediyl)diacrylate
- mequinol; 4-methoxyphenol; hydroquinone monomethyl ether

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration $\geq 0.1\%$

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

No

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number	Classification
30% ~ 40%	2-[2-(vinylloxy)ethoxy]ethyl acrylate	CAS: 86273-46-3 EC: 451-690-9	 3.1/4/Oral Acute Tox. 4 H302  3.4.2/1 Skin Sens. 1 H317  4.1/C3 Aquatic Chronic 3 H412
20% ~ 25%	2-Phenoxyethyl acrylate	CAS: 48145-04-6 EC: 256-360-6	 3.4.2/1 Skin Sens. 1 H317  3.7/2 Repr. 2 H361  4.1/C2 Aquatic Chronic 2 H411
15% ~ 20%	titanium dioxide	Index number: 022-006-00-2 CAS: 13463-67-7 EC: 236-675-5	 3.6/2 Carc. 2 H351
3% ~ 5%	Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	CAS: 84434-11-7 EC: 282-810-6	 3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317  4.1/C2 Aquatic Chronic 2 H411
3% ~ 5%	phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Index number: 015-189-00-5 CAS: 162881-26-7 EC: 423-340-5	 3.4.2/1A Skin Sens. 1A H317  4.1/C4 Aquatic Chronic 4 H413
3% ~ 5%	pentaerythritol triacrylate	Index number: 607-110-00-3 CAS: 3524-68-3 EC: 222-540-8	 3.2/2 Skin Irrit. 2 H315  3.3/2 Eye Irrit. 2 H319  3.4.2/1 Skin Sens. 1 H317
3% ~ 5%	pentaerythritol tetraacrylate	Index number: 607-122-00-9 CAS: 4986-89-4 EC: 225-644-1	 3.2/2 Skin Irrit. 2 H315  3.3/2 Eye Irrit. 2 H319  3.4.2/1 Skin Sens. 1 H317
1% ~ 3%	Oxybis(methyl-2,1-ethanediyl)diacrylate	CAS: 57472-68-1 EC: 260-754-3	 3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317
0.25% ~ 0.5%	mequinol; 4-methoxyphenol; hydroquinone monomethyl ether	Index number: 604-044-00-7 CAS: 150-76-5 EC: 205-769-8	 3.3/2 Eye Irrit. 2 H319  3.4.2/1 Skin Sens. 1 H317  3.1/4/Oral Acute Tox. 4 H302

This mixture contains >= 1% titanium dioxide (CAS 13463-67-7). The Annex VI classification of titanium dioxide does not apply to this mixture according to its Note 10.

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Immediately take off all contaminated clothing.

Areas of the body that have - or are only even suspected of having - come into contact with the product must be rinsed immediately with plenty of running water and possibly with soap.

Wash thoroughly the body (shower or bath).

Remove contaminated clothing immediately and dispose off safely.

After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

Protect uninjured eye.

In case of Ingestion:

Give nothing to eat or drink.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO₂).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

- 6.4. Reference to other sections
See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
Avoid contact with skin and eyes, inhalation of vapours and mists.
Exercise the greatest care when handling or opening the container.
Don't use empty container before they have been cleaned.
Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.
See also section 8 for recommended protective equipment.
Advice on general occupational hygiene:
Contaminated clothing should be changed before entering eating areas.
Do not eat or drink while working.
- 7.2. Conditions for safe storage, including any incompatibilities
Keep away from food, drink and feed.
Incompatible materials:
None in particular.
Instructions as regards storage premises:
Adequately ventilated premises.
- 7.3. Specific end use(s)
None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
titanium dioxide - CAS: 13463-67-7
- OEL Type: ACGIH - TWA(8h): 0.2 mg/m³
- OEL Type: OSHA - TWA: 15 mg/m³
- OEL Type: JSOH - TWA: 0.3 mg/m³ - Notes: (nanoparticle, as Ti)
- OEL Type: JSOH - TWA: 1 mg/m³ - Notes: as Class 2 Dusts (Respirable dust)
- OEL Type: JSOH - TWA: 4 mg/m³ - Notes: as Class 2 Dusts (Total dust)
- OEL Type: ACGIH - TWA(8h): 2.5 mg/m³
mequinol; 4-methoxyphenol; hydroquinone monomethyl ether - CAS: 150-76-5
- OEL Type: ACGIH - TWA(8h): 5 mg/m³
- OEL Type: ACGIH - TWA(8h): 5 mg/m³
- OEL Type: ISHL - TWA(8h): 10 mg/m³
DNEL Exposure Limit Values
No data available
PNEC Exposure Limit Values
No data available
- 8.2. Exposure controls
8.2.1. Appropriate engineering controls:
None
- 8.2.2. Individual protection measures, such as personal protective equipment
Eye protection:
Use close fitting safety goggles, don't use eye lens.
Protection for skin:
Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.
Protection for hands:
Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.
Respiratory protection:
Use personal protective equipment as required.

Thermal Hazards:

None

8.2.3. Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	White
Odour:	Specific
Melting point / freezing point:	No data available
Boiling point or initial boiling point and boiling range:	No data available
Flammability:	Non-flammable
Lower and upper explosion limit:	No data available
Flash point:	> 121 °C / 250 ° F
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
pH:	Not Relevant
Kinematic viscosity:	No data available
Solubility in water:	Insoluble
Vapour pressure:	No data available
Density and/or relative density:	No data available
Relative vapour density:	No data available
Particle characteristics:	Not Relevant

9.2. Other information

Viscosity:	> 10 mPa·s
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SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

None

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological information of the product:

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Moderate irritant

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli

Negative

f) carcinogenicity:

Components do not come under carcinogens (Ref. 1), except for Titanium dioxide

Toxicological information of the main substances found in the product:

2-[2-(vinylloxy)ethoxy]ethyl acrylate - CAS: 86273-46-3

d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser

If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration $\geq 0.1\%$

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Toxicological information of the product:

No data available

Toxicological information of the main substances found in the product:

No data available

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Endocrine disrupting properties

No endocrine disruptor substances present in concentration $\geq 0.1\%$

12.7. Other adverse effects

None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover, if possible. Send to authorised disposal plants or for incineration under controlled conditions. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number or ID number

ADR-UN number: UN3082

RID-UN Number: UN3082

IATA-Un number: UN3082

IMDG-Un number: UN3082

14.2. UN proper shipping name

IATA-Shipping Name: Environmentally hazardous substance, liquid, n.o.s. (Contains 2-Phenoxyethyl acrylate and Ethyl trimethylbenzoyl phenylphosphinate)

IMDG-Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Contains 2-Phenoxyethyl acrylate and Ethyl trimethylbenzoyl phenylphosphinate)

14.3. Transport hazard class(es)

ADR-Class: 9

ADR-Label: 9

ADN-Class: 9

IATA-Class: 9

IMDG-Class: 9

14.4. Packing group

RID-Packing Group: III

ADN-Packing Group: III

ADR-Packing Group: III

IATA-Packing group: III

IMDG-Packing group: III

14.5. Environmental hazards

14.6. Special precautions for user

IMDG-Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Contains 2-Phenoxyethyl acrylate and Ethyl trimethylbenzoyl phenylphosphinate)

14.7. Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) n. 2020/878

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Regulation (EU) n. 605/2014 (ATP 6 CLP)

Regulation (EU) n. 2015/1221 (ATP 7 CLP)

Regulation (EU) n. 2016/918 (ATP 8 CLP)

Regulation (EU) n. 2016/1179 (ATP 9 CLP)

Regulation (EU) n. 2017/776 (ATP 10 CLP)

Regulation (EU) n. 2018/669 (ATP 11 CLP)

Regulation (EU) n. 2018/1480 (ATP 13 CLP)

Regulation (EU) n. 2019/521 (ATP 12 CLP)

Regulation (EU) n. 2020/217 (ATP 14 CLP)

Regulation (EU) n. 2020/1182 (ATP 15 CLP)

Regulation (EU) n. 2021/643 (ATP 16 CLP)

Regulation (EU) n. 2021/849 (ATP 17 CLP)

Regulation (EU) n. 2022/692 (ATP 18 CLP)

Regulation (EU) n. 2023/1434 (ATP 19 CLP)

Regulation (EU) n. 2023/1435 (ATP 20 CLP)

Regulation (EU) n. 2024/197 (ATP 21 CLP)
Restrictions related to the product or the substances contained according to Annex XVII
Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

Restriction 3

Restrictions related to the substances contained:

Restriction 75

Where applicable, refer to the following regulatory provisions :

Directive 2012/18/EU (Seveso III)

Regulation (EC) nr 648/2004 (detergents).

Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1

Product belongs to category: E2

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H302 Harmful if swallowed.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

H361 Suspected of damaging fertility or the unborn child.

H411 Toxic to aquatic life with long lasting effects.

H351 Suspected of causing cancer if inhaled.

H413 May cause long lasting harmful effects to aquatic life.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H318 Causes serious eye damage.

Hazard class and hazard category	Code	Description
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4
Skin Irrit. 2	3.2/2	Skin irritation, Category 2
Eye Dam. 1	3.3/1	Serious eye damage, Category 1
Eye Irrit. 2	3.3/2	Eye irritation, Category 2
Skin Sens. 1	3.4.2/1	Skin Sensitisation, Category 1
Skin Sens. 1,1A,1B	3.4.2/1-1A-1B	Skin Sensitisation, Category 1,1A,1B
Skin Sens. 1A	3.4.2/1A	Skin Sensitisation, Category 1A
Carc. 2	3.6/2	Carcinogenicity, Category 2
Repr. 2	3.7/2	Reproductive toxicity, Category 2
Aquatic Chronic 2	4.1/C2	Chronic (long term) aquatic hazard, category 2
Aquatic Chronic 3	4.1/C3	Chronic (long term) aquatic hazard, category 3
Aquatic Chronic 4	4.1/C4	Chronic (long term) aquatic hazard, category 4

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 2: Hazards identification

SECTION 3: Composition/information on ingredients

SECTION 4: First aid measures
 SECTION 7: Handling and storage
 SECTION 8: Exposure controls/personal protection
 SECTION 11: Toxicological information
 SECTION 13: Disposal considerations
 SECTION 14: Transport information
 SECTION 15: Regulatory information
 SECTION 16: Other information

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification according to Regulation (EC) Nr. 1272/2008	Classification procedure
Acute Tox. 4, H302	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Repr. 2, H361	Calculation method
Aquatic Chronic 2, H411	Calculation method

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,
 Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van
 Nostrand Reinold

- Ref. 1 · IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC:
 International Agency for Research on Cancer)
 · Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
 · TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
 · IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
 · National Toxicology Program (NTP) Report on Carcinogens (USA)
 · Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT
 AND OF THE COUNCIL of 16 December 2008 on classification, labelling and
 packaging of substances and mixtures, amending and repealing Directives 67/548/EEC
 and 1999/45/EC, and amending Regulation (EC) No 1907/2006
 · MAK und BAT Werte Liste (DFG: German Research Foundation)
 · TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder
 reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of
 Dangerous Goods by Road.
 ATE: Acute Toxicity Estimate
 ATEmix: Acute toxicity Estimate (Mixtures)
 CAS: Chemical Abstracts Service (division of the American Chemical
 Society).
 CLP: Classification, Labeling, Packaging.

DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.