

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Ink, T8211

UFI: 58C6-KMU3-8J00-XTHH

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.

Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam

Zuidoost The Netherlands

Phone number: +31-20-314-5000

3rd and 4th Floors, The Clarendon Works, 37-39 Clarendon Road,
Watford, WD17 1JA, United Kingdom

Phone number: +44-1442-261144

Competent person responsible for the safety data sheet:

chemicals@epson.eu

Date: 29/06/2026

Revision: 5.0

1.4. Emergency telephone number

United Kingdom;

01952 607111 Monday to Friday 9am to 5:30pm.

Emergency Action: In the event of a medical enquiry involving
this product, please contact your doctor or local hospital
accident and emergency department.

Ireland;

+353 (01) 809 2566 or +353 (01) 809 2166 8am – 10pm

Malta;

2545 0000 or 21224071

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)



Warning, Skin Irrit. 2, Causes skin irritation.



Danger, Eye Dam. 1, Causes serious eye damage.



Warning, Skin Sens. 1, May cause an allergic skin reaction.



Warning, Repr. 2, Suspected of damaging fertility or the unborn child.



Aquatic Chronic 2, Toxic to aquatic life with long lasting effects.

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

Hazard pictograms:



Danger

Hazard statements:

- H315 Causes skin irritation.
- H318 Causes serious eye damage.
- H317 May cause an allergic skin reaction.
- H361 Suspected of damaging fertility or the unborn child.
- H411 Toxic to aquatic life with long lasting effects.

Precautionary statements:

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280.O Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P310 Immediately call a POISON CENTER/doctor.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P391 Collect spillage.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with applicable regulations.

Special Provisions:

None

Contains

phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide
2-Phenoxyethyl acrylate
Oxybis(methyl-2,1-ethanediyl)diacrylate
2-[2-(vinylloxy)ethoxy]ethyl acrylate
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate
Dipentaerythritol hexaacrylate
pentaerythritol tetraacrylate
pentaerythritol triacrylate
Dipentaerythritol pentaacrylate
mequinol; 4-methoxyphenol; hydroquinone monomethyl ether

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration $\geq 0.1\%$

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

No

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number		Classification
30% ~ 40%	2-Phenoxyethyl acrylate	CAS:	48145-04-6	 3.4.2/1 Skin Sens. 1 H317  3.7/2 Repr. 2 H361  4.1/C2 Aquatic Chronic 2 H411
15% ~ 20%	Oxybis(methyl-2,1-ethanediyl)diacrylate	CAS:	57472-68-1	 3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317
15% ~ 20%	2-[2-(vinylloxy)ethoxy]ethyl acrylate	CAS:	86273-46-3	 3.1/4/Oral Acute Tox. 4 H302  3.4.2/1 Skin Sens. 1 H317  4.1/C3 Aquatic Chronic 3 H412
5% ~ 7%	phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Index number:	015-189-00-5	 3.4.2/1A Skin Sens. 1A H317  4.1/C4 Aquatic Chronic 4 H413
5% ~ 7%	Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	CAS:	84434-11-7	 3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317  4.1/C2 Aquatic Chronic 2 H411
3% ~ 5%	Dipentaerythritol hexaacrylate	CAS:	29570-58-9	 3.3/2 Eye Irrit. 2 H319  3.4.2/1 Skin Sens. 1 H317  4.1/C3 Aquatic Chronic 3 H412
3% ~ 5%	pentaerythritol triacrylate	Index number:	607-110-00-3	 3.2/2 Skin Irrit. 2 H315  3.3/2 Eye Irrit. 2 H319  3.4.2/1 Skin Sens. 1 H317
3% ~ 5%	pentaerythritol tetraacrylate	Index number:	607-122-00-9	 3.2/2 Skin Irrit. 2 H315  3.3/2 Eye Irrit. 2 H319  3.4.2/1 Skin Sens. 1 H317
1% ~ 3%	Dipentaerythritol pentaacrylate	CAS:	60506-81-2	 3.3/2 Eye Irrit. 2 H319  3.4.2/1 Skin Sens. 1 H317  4.1/C3 Aquatic Chronic 3 H412
1% ~ 3%	Carbon black	CAS:	1333-86-4	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
0.1% ~ 0.25%	mequinol; 4-methoxyphenol; hydroquinone monomethyl ether	Index number:	604-044-00-7	 3.3/2 Eye Irrit. 2 H319  3.4.2/1 Skin Sens. 1 H317  3.1/4/Oral Acute Tox. 4 H302

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Immediately take off all contaminated clothing.

Areas of the body that have - or are only even suspected of having - come into contact with the product must be rinsed immediately with plenty of running water and possibly with soap.

OBTAIN IMMEDIATE MEDICAL ATTENTION.

Wash thoroughly the body (shower or bath).

Remove contaminated clothing immediately and dispose off safely.

After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

Protect uninjured eye.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO₂).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.
Exercise the greatest care when handling or opening the container.
Don't use empty container before they have been cleaned.
Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.
See also section 8 for recommended protective equipment.
Advice on general occupational hygiene:
Contaminated clothing should be changed before entering eating areas.
Do not eat or drink while working.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.
Incompatible materials:
None in particular.
Instructions as regards storage premises:
Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Carbon black - CAS: 1333-86-4

- OEL Type: ACGIH - TWA(8h): 3 mg/m³
- OEL Type: OSHA - TWA: 3.5 mg/m³
- OEL Type: JSOH - TWA: 1 mg/m³
- OEL Type: JSOH - TWA: 4 mg/m³
- OEL Type: ISHL - TWA(8h): 0.3 mg/m³ - Notes: as respirable particle
- OEL Type: ISHL - TWA: 3.0 mg/m³

mequinol; 4-methoxyphenol; hydroquinone monomethyl ether - CAS: 150-76-5

- OEL Type: ACGIH - TWA(8h): 5 mg/m³
- OEL Type: ACGIH - TWA(8h): 5 mg/m³
- OEL Type: ISHL - TWA(8h): 10 mg/m³

DNEL Exposure Limit Values

No data available

PNEC Exposure Limit Values

No data available

8.2. Exposure controls

8.2.1. Appropriate engineering controls:

None

8.2.2. Individual protection measures, such as personal protective equipment

Eye protection:

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:

Use personal protective equipment as required.

Thermal Hazards:

None
8.2.3. Environmental exposure controls:
None
Appropriate engineering controls:
None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	Black
Odour:	Specific
Melting point / freezing point:	No data available
Boiling point or initial boiling point and boiling range:	No data available
Flammability:	Non-flammable
Lower and upper explosion limit:	No data available
Flash point:	> 121 °C / 250 ° F
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
pH:	Not Relevant
Kinematic viscosity:	No data available
Vapour pressure:	No data available
Density and/or relative density:	No data available
Relative vapour density:	No data available
Particle characteristics:	Not Relevant

9.2. Other information

Viscosity: > 10 mPa·s

SECTION 10: Stability and reactivity

- 10.1. Reactivity
 - Stable under normal conditions
- 10.2. Chemical stability
 - Stable under normal conditions
- 10.3. Possibility of hazardous reactions
 - None
- 10.4. Conditions to avoid
 - Stable under normal conditions.
- 10.5. Incompatible materials
 - None in particular.
- 10.6. Hazardous decomposition products
 - None.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological information of the product:

- b) skin corrosion/irritation:
 - Test: Skin Irritant - Route: Dermal - Species: Rabbit Moderate irritant
- e) germ cell mutagenicity:
 - Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
 - Positive
- f) carcinogenicity:

Components do not come under carcinogens (Ref. 1), except for Carbon black

Toxicological information of the main substances found in the product:

2-[2-(vinylloxy)ethoxy]ethyl acrylate - CAS: 86273-46-3

d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser

Dipentaerythritol hexaacrylate - CAS: 29570-58-9

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
Positive

Dipentaerythritol pentaacrylate - CAS: 60506-81-2

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
Positive

Carbon black - CAS: 1333-86-4

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

Carbon black - CAS: 1333-86-4

With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for Research on Cancer, has found printing inks to be not classifiable as human carcinogens.

If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration $\geq 0.1\%$

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Toxicological information of the product:

No data available

Toxicological information of the main substances found in the product:

No data available

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

- vPvB Substances: None - PBT Substances: None
- 12.6. Endocrine disrupting properties
No endocrine disruptor substances present in concentration $\geq 0.1\%$
- 12.7. Other adverse effects
None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
Recover, if possible. Send to authorised disposal plants or for incineration under controlled conditions. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number or ID number
ADR-UN number: UN3082
RID-UN Number: UN3082
IATA-Un number: UN3082
IMDG-Un number: UN3082
- 14.2. UN proper shipping name
IATA-Shipping Name: Environmentally hazardous substance, liquid, n.o.s. (Contains 2-Phenoxyethyl acrylate and Ethyl trimethylbenzoyl phenylphosphinate)
IMDG-Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Contains 2-Phenoxyethyl acrylate and Ethyl trimethylbenzoyl phenylphosphinate)
- 14.3. Transport hazard class(es)
ADR-Class: 9
ADR-Label: 9
ADN-Class: 9
IATA-Class: 9
IMDG-Class: 9
- 14.4. Packing group
RID-Packing Group: III
ADN-Packing Group: III
ADR-Packing Group: III
IATA-Packing group: III
IMDG-Packing group: III
- 14.5. Environmental hazards
- 14.6. Special precautions for user
IMDG-Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Contains 2-Phenoxyethyl acrylate and Ethyl trimethylbenzoyl phenylphosphinate)
- 14.7. Maritime transport in bulk according to IMO instruments
No data available

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
Dir. 98/24/EC (Risks related to chemical agents at work)
Dir. 2000/39/EC (Occupational exposure limit values)
Regulation (EC) n. 1907/2006 (REACH)
Regulation (EC) n. 1272/2008 (CLP)
Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
Regulation (EU) n. 2020/878
Regulation (EU) n. 286/2011 (ATP 2 CLP)
Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)
 Regulation (EU) n. 944/2013 (ATP 5 CLP)
 Regulation (EU) n. 605/2014 (ATP 6 CLP)
 Regulation (EU) n. 2015/1221 (ATP 7 CLP)
 Regulation (EU) n. 2016/918 (ATP 8 CLP)
 Regulation (EU) n. 2016/1179 (ATP 9 CLP)
 Regulation (EU) n. 2017/776 (ATP 10 CLP)
 Regulation (EU) n. 2018/669 (ATP 11 CLP)
 Regulation (EU) n. 2018/1480 (ATP 13 CLP)
 Regulation (EU) n. 2019/521 (ATP 12 CLP)
 Regulation (EU) n. 2020/217 (ATP 14 CLP)
 Regulation (EU) n. 2020/1182 (ATP 15 CLP)
 Regulation (EU) n. 2021/643 (ATP 16 CLP)
 Regulation (EU) n. 2021/849 (ATP 17 CLP)
 Regulation (EU) n. 2022/692 (ATP 18 CLP)
 Regulation (EU) n. 2023/1434 (ATP 19 CLP)
 Regulation (EU) n. 2023/1435 (ATP 20 CLP)
 Regulation (EU) n. 2024/197 (ATP 21 CLP)

Restrictions related to the product or the substances contained according to Annex XVII

Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

Restriction 3

Restrictions related to the substances contained:

Restriction 75

Where applicable, refer to the following regulatory provisions :

Directive 2012/18/EU (Seveso III)

Regulation (EC) nr 648/2004 (detergents).

Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1

Product belongs to category: E2

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H317 May cause an allergic skin reaction.

H361 Suspected of damaging fertility or the unborn child.

H411 Toxic to aquatic life with long lasting effects.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H302 Harmful if swallowed.

H412 Harmful to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

H319 Causes serious eye irritation.

Hazard class and hazard category	Code	Description
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4
Skin Irrit. 2	3.2/2	Skin irritation, Category 2
Eye Dam. 1	3.3/1	Serious eye damage, Category 1

Eye Irrit. 2	3.3/2	Eye irritation, Category 2
Skin Sens. 1	3.4.2/1	Skin Sensitisation, Category 1
Skin Sens. 1,1A,1B	3.4.2/1-1A-1B	Skin Sensitisation, Category 1,1A,1B
Skin Sens. 1A	3.4.2/1A	Skin Sensitisation, Category 1A
Repr. 2	3.7/2	Reproductive toxicity, Category 2
Aquatic Chronic 2	4.1/C2	Chronic (long term) aquatic hazard, category 2
Aquatic Chronic 3	4.1/C3	Chronic (long term) aquatic hazard, category 3
Aquatic Chronic 4	4.1/C4	Chronic (long term) aquatic hazard, category 4

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking
 SECTION 2: Hazards identification
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Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification according to Regulation (EC) Nr. 1272/2008	Classification procedure
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Repr. 2, H361	Calculation method
Aquatic Chronic 2, H411	Calculation method

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,
 Commission of the European Communities
 SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van
 Nostrand Reinold

- Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC:
 International Agency for Research on Cancer)
 ·Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
 ·TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
 ·IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
 ·National Toxicology Program (NTP) Report on Carcinogens (USA)
 ·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT
 AND OF THE COUNCIL of 16 December 2008 on classification, labelling and
 packaging of substances and mixtures, amending and repealing Directives 67/548/EEC
 and 1999/45/EC, and amending Regulation (EC) No 1907/2006
 ·MAK und BAT Werte Liste (DFG: German Research Foundation)
 ·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder
 reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.