

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Ink, T725A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.

Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam

Zuidoost The Netherlands

Phone number: +31-20-314-5000

EPSON (U.K.) LIMITED

Westside, London Road, Hemel Hempstead, Hertfordshire, HP3 9TD,
United Kingdom

Phone number: +44-1442-261144

Competent person responsible for the safety data sheet:

chemicals@epson.eu

Date: 12/3/2025

Revision: 7.0

1.4. Emergency telephone number

United Kingdom;

01952 607111 Monday to Friday 9am to 5:30pm.

Emergency Action: In the event of a medical enquiry involving
this product, please contact your doctor or local hospital
accident and emergency department.

Ireland; +353 (01) 809 2566 or +353 (01) 809 2166 8am – 10pm
Malta; 2545 0000 or 21224071

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

This titanium dioxide-containing product is not classified as carcinogen by inhalation because it does not meet the criteria stated in Note 10, Annex VI of Regulation (EC) 1272/2008.

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

EUH210 Safety data sheet available on request.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.
Special provisions according to Annex XVII of REACH and subsequent amendments:
None

2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration $\geq 0.1\%$

Other Hazards:

No other hazards








SECTION 3: Composition/information on ingredients

3.1. Substances

No

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number	Classification
50% ~ 65%	Water	CAS: 7732-18-5 EC: 231-791-2	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
7% ~ 10%	titanium dioxide	Index number: 022-006-00-2 CAS: 13463-67-7 EC: 236-675-5	 3.6/2 Carc. 2 H351
5% ~ 7%	Glycerol	CAS: 56-81-5 EC: 200-289-5	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
1% ~ 3%	2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether	Index number: 603-183-00-0 CAS: 143-22-6 EC: 205-592-6 REACH No.: 01-2119475107-38	 3.3/1 Eye Dam. 1 H318 Specific Concentration Limits: C $\geq 30\%$: Eye Dam. 1 H318 20% \leq C < 30%: Eye Irrit. 2 H319
0.25% ~ 0.5%	Triethanolamine	CAS: 102-71-6 EC: 203-049-8 REACH No.: 01-2119486482-31	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
0.0015% ~ 0.036%	1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one	Index number: 613-088-00-6 CAS: 2634-33-5 EC: 220-120-9	 3.1/4/Oral Acute Tox. 4 H302  3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1 Skin Sens. 1 H317  4.1/A1 Aquatic Acute 1 H400 Specific Concentration Limits: 0.005% \leq C < 0.05%: EUH208 C $\geq 0.05\%$: Skin Sens. 1 H317

This mixture contains $\geq 1\%$ titanium dioxide (CAS 13463-67-7). The Annex VI classification of titanium dioxide does not apply to this mixture according to its Note 10.

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO₂).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

See also section 8 for recommended protective equipment.

Advice on general occupational hygiene:

- Do not eat or drink while working.
- 7.2. Conditions for safe storage, including any incompatibilities
 Keep away from food, drink and feed.
 Incompatible materials:
 None in particular.
 Instructions as regards storage premises:
 Adequately ventilated premises.
- 7.3. Specific end use(s)
 None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
- titanium dioxide - CAS: 13463-67-7
 - OEL Type: ACGIH - TWA(8h): 0.2 mg/m³
 - OEL Type: OSHA - TWA: 15 mg/m³
 - OEL Type: JSOH - TWA: 0.3 mg/m³ - Notes: (nanoparticle, as Ti)
 - OEL Type: JSOH - TWA: 1 mg/m³ - Notes: as Class 2 Dusts (Respirable dust)
 - OEL Type: JSOH - TWA: 4 mg/m³ - Notes: as Class 2 Dusts (Total dust)
 - OEL Type: ACGIH - TWA(8h): 2.5 mg/m³
 - Glycerol - CAS: 56-81-5
 - OEL Type: OSHA - TWA: 5 mg/m³ - Notes: Respirable dust
 - OEL Type: OSHA - TWA: 15 mg/m³ - Notes: Total dust
 - Triethanolamine - CAS: 102-71-6
 - OEL Type: ACGIH - TWA(8h): 5 mg/m³
 - DNEL Exposure Limit Values
 - Triethanolamine - CAS: 102-71-6
 - Worker Industry: 6.3 mg/kg/day - Consumer: 3.1 mg/kg/day - Exposure: Human
 - Dermal - Frequency: Long Term, systemic effects
 - Worker Industry: 5 mg/m³ - Consumer: 1.25 mg/m³ - Exposure: Human
 - Inhalation - Frequency: Long Term, systemic effects
 - Consumer: 13 mg/kg/day - Exposure: Human Oral - Frequency: Short Term, systemic effects
 - PNEC Exposure Limit Values
 - 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6
 - Target: Fresh Water - Value: 1.5 mg/l
 - Target: Freshwater sediments - Value: 5.77 mg/kg
 - Target: Marine water - Value: 0.15 mg/l
 - Target: Marine water sediments - Value: 0.13 mg/kg
 - Target: Microorganisms in sewage treatments - Value: 200 mg/l
 - Triethanolamine - CAS: 102-71-6
 - Target: Fresh Water - Value: 0.32 mg/l
 - Target: Marine water - Value: 0.032 mg/l
 - Target: Freshwater sediments - Value: 1.7 mg/kg
 - Target: Marine water sediments - Value: 0.17 mg/kg
 - Target: Soil (agricultural) - Value: 0.151 mg/kg
- 8.2. Exposure controls
- 8.2.1. Appropriate engineering controls:
 None
 - 8.2.2. Individual protection measures, such as personal protective equipment
 - Eye protection:
 Use personal protective equipment as required.
 - Protection for skin:
 Use personal protective equipment as required.

Protection for hands:

Use personal protective equipment as required.

Respiratory protection:

Use personal protective equipment as required.

Thermal Hazards:

None

8.2.3. Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	White
Odour:	Slightly
Melting point / freezing point:	No data available
Boiling point or initial boiling point and boiling range:	No data available
Lower and upper explosion limit:	No data available
Flash point:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
pH:	8.2 ~ 9.2 at 20 °C
Kinematic viscosity:	No data available
Vapour pressure:	No data available
Relative vapour density:	No data available
Particle characteristics:	Not Relevant

9.2. Other information

Viscosity:	< 5 mPa·s at 20 °C
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SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

None

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products

Acrolein (CAS #107-02-8);

When glycerols is heated over 300°C, it will decompose into acrolein.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological information of the product:

a) acute toxicity:

Based on available data, the classification criteria are not met

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
Negative

f) carcinogenicity:

Components do not come under carcinogens (Ref. 1), except for Titanium dioxide

g) reproductive toxicity:

Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Triethanolamine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989.

If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration $\geq 0.1\%$

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Toxicological information of the product:

a) Aquatic acute toxicity:

- Based on available data, the classification criteria are not met
- Toxicological information of the main substances found in the product:
No data available
- 12.2. Persistence and degradability
No data available
- 12.3. Bioaccumulative potential
No data available
- 12.4. Mobility in soil
No data available
- 12.5. Results of PBT and vPvB assessment
vPvB Substances: None - PBT Substances: None
- 12.6. Endocrine disrupting properties
No endocrine disruptor substances present in concentration $\geq 0.1\%$
- 12.7. Other adverse effects
None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number or ID number
Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name
No data available
- 14.3. Transport hazard class(es)
No data available
- 14.4. Packing group
No data available
- 14.5. Environmental hazards
No data available
- 14.6. Special precautions for user
No data available
- 14.7. Maritime transport in bulk according to IMO instruments
No data available

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
- Dir. 98/24/EC (Risks related to chemical agents at work)
 - Dir. 2000/39/EC (Occupational exposure limit values)
 - Regulation (EC) n. 1907/2006 (REACH)
 - Regulation (EC) n. 1272/2008 (CLP)
 - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
 - Regulation (EU) n. 2020/878
 - Regulation (EU) n. 286/2011 (ATP 2 CLP)
 - Regulation (EU) n. 618/2012 (ATP 3 CLP)
 - Regulation (EU) n. 487/2013 (ATP 4 CLP)
 - Regulation (EU) n. 944/2013 (ATP 5 CLP)
 - Regulation (EU) n. 605/2014 (ATP 6 CLP)
 - Regulation (EU) n. 2015/1221 (ATP 7 CLP)
 - Regulation (EU) n. 2016/918 (ATP 8 CLP)
 - Regulation (EU) n. 2016/1179 (ATP 9 CLP)
 - Regulation (EU) n. 2017/776 (ATP 10 CLP)

Regulation (EU) n. 2018/669 (ATP 11 CLP)
 Regulation (EU) n. 2018/1480 (ATP 13 CLP)
 Regulation (EU) n. 2019/521 (ATP 12 CLP)
 Regulation (EU) n. 2020/217 (ATP 14 CLP)
 Regulation (EU) n. 2020/1182 (ATP 15 CLP)
 Regulation (EU) n. 2021/643 (ATP 16 CLP)
 Regulation (EU) n. 2021/849 (ATP 17 CLP)
 Regulation (EU) n. 2022/692 (ATP 18 CLP)
 Regulation (EU) n. 2023/1434 (ATP 19 CLP)
 Regulation (EU) n. 2023/1435 (ATP 20 CLP)

Restrictions related to the product or the substances contained according to Annex XVII
 Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

Restriction 75

Where applicable, refer to the following regulatory provisions :

Directive 2012/18/EU (Seveso III)

Regulation (EC) nr 648/2004 (detergents).

Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1

None

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H351 Suspected of causing cancer if inhaled.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H400 Very toxic to aquatic life.

EUH208 Contains (name of sensitising substance). May produce an allergic reaction.

Hazard class and hazard category	Code	Description
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4
Skin Irrit. 2	3.2/2	Skin irritation, Category 2
Eye Dam. 1	3.3/1	Serious eye damage, Category 1
Eye Irrit. 2	3.3/2	Eye irritation, Category 2
Skin Sens. 1	3.4.2/1	Skin Sensitisation, Category 1
Carc. 2	3.6/2	Carcinogenicity, Category 2
Aquatic Acute 1	4.1/A1	Acute aquatic hazard, category 1

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 3: Composition/information on ingredients

SECTION 9: Physical and chemical properties

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,
Commission of the European Communities
SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van
Nostrand Reinold

- Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC:
International Agency for Research on Cancer)
·Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
·TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
·IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
·National Toxicology Program (NTP) Report on Carcinogens (USA)
·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT
AND OF THE COUNCIL of 16 December 2008 on classification, labelling and
packaging of substances and mixtures, amending and repealing Directives 67/548/EEC
and 1999/45/EC, and amending Regulation (EC) No 1907/2006
·MAK und BAT Werte Liste (DFG: German Research Foundation)
·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder
reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)
- Ref. 2 ·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT
AND OF THE COUNCIL of 16 December 2008 on classification, labelling and
packaging of substances and mixtures, amending and repealing Directives 67/548/EEC
and 1999/45/EC, and amending Regulation (EC) No 1907/2006
·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder
reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.

RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.