

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

1.1. Product identifier

Mixture identification:

Trade name: T7254  
Trade code: C13T725400  
UFI: 7R0K-8K00-FJ07-SYC0

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.  
Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam  
Zuidoost The Netherlands  
Phone number: +31-20-314-5000

Competent person responsible for the safety data sheet:  
chemicals@epson.eu

Date: 27/10/2022

Revision: 3.0

1.4. Emergency telephone number

Phone number: +31-20-314-5000  
United Kingdom; 01952 607111 Monday to Friday 9am to 5:30pm.  
Emergency Action: In the event of a medical enquiry involving  
this product, please contact your doctor or local hospital  
accident and emergency department.  
Ireland; +353 (01) 809 2566 or +353 (01) 809 2166  
Malta; 2545 0000 or 21224071

**SECTION 2: Hazards identification**

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)



Danger, Repr. 1B, May damage fertility or the unborn child.

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

Hazard pictograms:



Danger

Hazard statements:

H360 May damage fertility or the unborn child.

Precautionary statements:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with applicable regulations.

Special Provisions:

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EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.

Contains

2-Pyrrolidone

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

### 2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration  $\geq 0.1\%$

Other Hazards:

No other hazards








## SECTION 3: Composition/information on ingredients

### 3.1. Substances

No

### 3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number	Classification
50% ~ 65%	Water	CAS: 7732-18-5 EC: 231-791-2	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
15% ~ 20%	Glycerol	CAS: 56-81-5 EC: 200-289-5	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
3% ~ 5%	2-Pyrrolidone	CAS: 616-45-5 EC: 210-483-1 REACH No.: 01-21194754 71-37	 3.3/2 Eye Irrit. 2 H319  3.7/1B Repr. 1B H360 Specific Concentration Limits: C $\geq 3\%$ : Repr. 1B H360
0.0015% ~ 0.05%	1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one	Index number: 613-088-00-6 CAS: 2634-33-5 EC: 220-120-9	 3.1/4/Oral Acute Tox. 4 H302  3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1 Skin Sens. 1 H317  4.1/A1 Aquatic Acute 1 H400 Specific Concentration Limits: 0.005% $\leq$ C < 0.05%: EUH208 C $\geq 0.05\%$ : Skin Sens. 1 H317

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

In case of skin contact:

Immediately take off all contaminated clothing.

Areas of the body that have - or are only even suspected of having - come into contact with the product must be rinsed immediately with plenty of running water and possibly with soap.

Wash thoroughly the body (shower or bath).

Remove contaminated clothing immediately and dispose off safely.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed  
None

4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Treatment:

None

## **SECTION 5: Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO<sub>2</sub>).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

## **SECTION 6: Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

## **SECTION 7: Handling and storage**

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Exercise the greatest care when handling or opening the container.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

See also section 8 for recommended protective equipment.

Advice on general occupational hygiene:

Contaminated clothing should be changed before entering eating areas.

- Do not eat or drink while working.
- 7.2. Conditions for safe storage, including any incompatibilities  
Keep away from food, drink and feed.  
Incompatible materials:  
None in particular.  
Instructions as regards storage premises:  
Adequately ventilated premises.
- 7.3. Specific end use(s)  
None in particular

## **SECTION 8: Exposure controls/personal protection**

- 8.1. Control parameters  
Glycerol - CAS: 56-81-5  
- OEL Type: OSHA - TWA: 5 mg/m<sup>3</sup> - Notes: Respirable dust  
- OEL Type: OSHA - TWA: 15 mg/m<sup>3</sup> - Notes: Total dust  
DNEL Exposure Limit Values  
2-Pyrrolidone - CAS: 616-45-5  
Worker Industry: 13.23 mg/m<sup>3</sup> - Worker Professional: 1.985 mg/m<sup>3</sup> - Exposure:  
Human Inhalation - Frequency: Long Term, systemic effects  
Worker Industry: 1.876 mg/kg/day - Worker Professional: 0.67 mg/kg/day -  
Exposure: Human Dermal - Frequency: Long Term, systemic effects  
Worker Professional: 0.67 mg/kg/day - Exposure: Human Oral - Frequency: Long  
Term, systemic effects  
PNEC Exposure Limit Values  
2-Pyrrolidone - CAS: 616-45-5  
Target: Fresh Water - Value: 0.5 mg/l  
Target: Freshwater sediments - Value: 2.17 mg/kg  
Target: Marine water - Value: 0.05 mg/l  
Target: Marine water sediments - Value: 0.217 mg/kg  
Target: Microorganisms in sewage treatments - Value: 10 mg/l
- 8.2. Exposure controls  
8.2.1. Appropriate engineering controls:  
None
- 8.2.2. Individual protection measures, such as personal protective equipment  
Eye protection:  
Use close fitting safety goggles, don't use eye lens.  
Protection for skin:  
Use clothing that provides comprehensive protection to the skin, e.g. cotton,  
rubber, PVC or viton.  
Protection for hands:  
Use protective gloves that provides comprehensive protection, e.g. P.V.C.,  
neoprene or rubber.  
Respiratory protection:  
Use personal protective equipment as required.  
Thermal Hazards:  
None
- 8.2.3. Environmental exposure controls:  
None
- Appropriate engineering controls:  
None

## **SECTION 9: Physical and chemical properties**

- 9.1. Information on basic physical and chemical properties  
Physical state: Liquid

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Colour:	Yellow
Odour:	Slightly
Melting point / freezing point:	No data available
Boiling point or initial boiling point and boiling range:	No data available
Flammability:	Non-flammable
Lower and upper explosion limit:	No data available
Flash point:	Does not flash until 95 °C / 203 ° F (closed cup method, ASTM D 3278)
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
pH:	9.1 ~ 10.1 at 20 °C
Kinematic viscosity:	No data available
Solubility in water:	Complete
Vapour pressure:	No data available
Relative vapour density:	No data available
Particle characteristics:	Not Relevant

### 9.2. Other information

Viscosity:	< 5 mPa·s at 20 °C
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## SECTION 10: Stability and reactivity

- 10.1. Reactivity
  - Stable under normal conditions
- 10.2. Chemical stability
  - Stable under normal conditions
- 10.3. Possibility of hazardous reactions
  - None
- 10.4. Conditions to avoid
  - Stable under normal conditions.
- 10.5. Incompatible materials
  - None in particular.
- 10.6. Hazardous decomposition products
  - Acrolein (CAS #107-02-8);  
When glycerols is heated over 300°C, it will decompose into acrolein.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological information of the product:

- a) acute toxicity:
  - Based on available data, the classification criteria are not met
- e) germ cell mutagenicity:
  - Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli  
Negative
- f) carcinogenicity:
  - Does not contain carcinogens (Ref. 1)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

- a) acute toxicity:
  - Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941
  - Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

2-Pyrrolidone - CAS: 616-45-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg

Test: LD50 - Route: Dermal - Species: Rabbit > 2000 mg/kg

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Non-irritant

c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Moderate irritant - Based on available data, the classification criteria are not met

d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: LLNA - Species: Mouse Negative

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli  
Negative

If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

a) acute toxicity;

b) skin corrosion/irritation;

c) serious eye damage/irritation;

d) respiratory or skin sensitisation;

e) germ cell mutagenicity;

f) carcinogenicity;

g) reproductive toxicity;

h) STOT-single exposure;

i) STOT-repeated exposure;

j) aspiration hazard.

11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration  $\geq 0.1\%$

**SECTION 12: Ecological information**

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Toxicological information of the product:

a) Aquatic acute toxicity:

Based on available data, the classification criteria are not met

Toxicological information of the main substances found in the product:

2-Pyrrolidone - CAS: 616-45-5

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish > 4600 mg/l - Duration h: 96

Endpoint: EC50 - Species: Daphnia > 500 mg/l - Duration h: 24

Endpoint: EC50 - Species: Algae > 500 mg/l - Duration h: 72

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Endocrine disrupting properties

No endocrine disruptor substances present in concentration  $\geq 0.1\%$

12.7. Other adverse effects

None

**SECTION 13: Disposal considerations**

- 13.1. Waste treatment methods  
Recover, if possible. Send to authorised disposal plants or for incineration under controlled conditions. In so doing, comply with the local and national regulations currently in force.

**SECTION 14: Transport information**

- 14.1. UN number or ID number  
Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name  
No data available
- 14.3. Transport hazard class(es)  
No data available
- 14.4. Packing group  
No data available
- 14.5. Environmental hazards  
No data available
- 14.6. Special precautions for user  
No data available
- 14.7. Maritime transport in bulk according to IMO instruments  
No data available

**SECTION 15: Regulatory information**

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
- Dir. 98/24/EC (Risks related to chemical agents at work)
  - Dir. 2000/39/EC (Occupational exposure limit values)
  - Regulation (EC) n. 1907/2006 (REACH)
  - Regulation (EC) n. 1272/2008 (CLP)
  - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
  - Regulation (EU) n. 2020/878
  - Regulation (EU) n. 286/2011 (ATP 2 CLP)
  - Regulation (EU) n. 618/2012 (ATP 3 CLP)
  - Regulation (EU) n. 487/2013 (ATP 4 CLP)
  - Regulation (EU) n. 944/2013 (ATP 5 CLP)
  - Regulation (EU) n. 605/2014 (ATP 6 CLP)
  - Regulation (EU) n. 2015/1221 (ATP 7 CLP)
  - Regulation (EU) n. 2016/918 (ATP 8 CLP)
  - Regulation (EU) n. 2016/1179 (ATP 9 CLP)
  - Regulation (EU) n. 2017/776 (ATP 10 CLP)
  - Regulation (EU) n. 2018/669 (ATP 11 CLP)
  - Regulation (EU) n. 2018/1480 (ATP 13 CLP)
  - Regulation (EU) n. 2019/521 (ATP 12 CLP)
  - Regulation (EU) n. 2020/217 (ATP 14 CLP)
  - Regulation (EU) n. 2020/1182 (ATP 15 CLP)
  - Regulation (EU) n. 2021/643 (ATP 16 CLP)
  - Regulation (EC) n. 2021/849 (ATP 17 CLP)
  - Regulation (EC) n. 2022/692 (ATP 18 CLP)
- Restrictions related to the product or the substances contained according to Annex XVII
- Regulation (EC) 1907/2006 (REACH) and subsequent modifications:
- Restrictions related to the product:
    - Restriction 3
  - Restrictions related to the substances contained:
    - Restriction 75

Where applicable, refer to the following regulatory provisions :

Directive 2012/18/EU (Seveso III)  
Regulation (EC) nr 648/2004 (detergents).  
Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1  
None

#### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

### SECTION 16: Other information

Full text of phrases referred to in Section 3:

H319 Causes serious eye irritation.  
H360 May damage fertility or the unborn child.  
H302 Harmful if swallowed.  
H315 Causes skin irritation.  
H318 Causes serious eye damage.  
H317 May cause an allergic skin reaction.  
H400 Very toxic to aquatic life.  
EUH208 Contains (name of sensitising substance). May produce an allergic reaction.

Hazard class and hazard category	Code	Description
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4
Skin Irrit. 2	3.2/2	Skin irritation, Category 2
Eye Dam. 1	3.3/1	Serious eye damage, Category 1
Eye Irrit. 2	3.3/2	Eye irritation, Category 2
Skin Sens. 1	3.4.2/1	Skin Sensitisation, Category 1
Repr. 1B	3.7/1B	Reproductive toxicity, Category 1B
Aquatic Acute 1	4.1/A1	Acute aquatic hazard, category 1

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking  
SECTION 2: Hazards identification  
SECTION 3: Composition/information on ingredients  
SECTION 4: First aid measures  
SECTION 6: Accidental release measures  
SECTION 7: Handling and storage  
SECTION 8: Exposure controls/personal protection  
SECTION 9: Physical and chemical properties  
SECTION 11: Toxicological information  
SECTION 12: Ecological information  
SECTION 13: Disposal considerations  
SECTION 14: Transport information  
SECTION 15: Regulatory information  
SECTION 16: Other information

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

<b>Classification according to Regulation (EC) Nr. 1272/2008</b>	<b>Classification procedure</b>
Repr. 1B, H360	Calculation method

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,  
Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van  
Nostrand Reinold

- Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC:  
International Agency for Research on Cancer)  
·Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))  
·TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)  
·IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)  
·National Toxicology Program (NTP) Report on Carcinogens (USA)  
·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT  
AND OF THE COUNCIL of 16 December 2008 on classification, labelling and  
packaging of substances and mixtures, amending and repealing Directives 67/548/EEC  
and 1999/45/EC, and amending Regulation (EC) No 1907/2006  
·MAK und BAT Werte Liste (DFG: German Research Foundation)  
·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder  
reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It  
refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to  
the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.

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RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.