

SECTION 1: Identification (of the substance/mixture	and of the company/undertaking
Mixture identificatio	on.	
Trade name:	Ink, T713A	
UFI:	VFSJ-7KA8-EJ0	
1.2. Relevant identified u Recommended us	ses of the substance or mixture:	re and uses advised against
	Ink for inkjet printing	
1.3. Details of the supplie	er of the safety data sheet	
Company:		
	EPSON EUROPE B.V.	
		oogoorddreef 5,1101 BA Amsterdam
	Zuidoost The Netherlands	
	Phone number:	+31-20-314-5000
	EPSON (U.K.) LIMITED	
	Westside, London Road, Her	nel Hempstead, Hertfordshire, HP3 9TD,
	United Kingdom	
	Phone number:	+44-1442-261144
Competent person	responsible for the safety dat	a sheet:
	chemicals@epson.eu	
Date:	06/11/2024	
Revision:	5.0	
1.4. Emergency telephon		
United Kingdom;	01952 607111	Monday to Friday 9am to 5:30pm.
	this product, ple accident and em	on: In the event of a medical enquiry involving ase contact your doctor or local hospital nergency department.
Ireland;		566 or +353 (01) 809 2166 8am – 10pm
Malta;	2545 0000 or 21	224071

SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture
 - EC regulation criteria 1272/2008 (CLP)

Warning, Skin Irrit. 2, Causes skin irritation.

This titanium dioxide-containing product is not classified as carcinogen by inhalation because it does not meet the criteria stated in Note 10, Annex VI of Regulation (EC) 1272/2008.

Adverse physicochemical, human health and environmental effects:

- No other hazards
- 2.2. Label elements

Hazard pictograms:



Warning Hazard statements: H315 Causes skin irritation. Precautionary statements: P264 Wash hands thoroughly after handling.

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P280 Wear protective gloves/protective clothing/eye protection/face protection. P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

Special Provisions:

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

Special provisions according to Annex XVII of REACH and subsequent amendments: None

2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration >= 0.1% Other Hazards: No other hazards

SECTION 3: Composition/information on ingredients

- 3.1. Substances
- No
- 3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Numb	er	Classification
45 ~ 55 %	Bis(2-ethoxyethyl) ether	CAS: EC: REACH No.:	112-36-7 203-963-7 01-21199699 46-13	1.2/2 Skin Irrit. 2 H315
15 ~ 25 %	1-ethoxy-2-(2-methoxy ethoxy)ethane	CAS: EC: REACH No.:	1002-67-1 213-690-5 01-21202835 43-53	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
10 ~ 20 %	titanium dioxide	Index number: CAS: EC:	022-006-00-2 13463-67-7 236-675-5	3.6/2 Carc. 2 H351

This mixture contains \geq 1% titanium dioxide (CAS 13463-67-7). The Annex VI classification of titanium dioxide does not apply to this mixture according to its Note 10.

SECTION 4: First aid measures

- 4.1. Description of first aid measures
 - In case of skin contact:

Immediately take off all contaminated clothing.

Areas of the body that have - or are only even suspected of having - come into contact with the product must be rinsed immediately with plenty of running water and possibly with soap.

Wash thoroughly the body (shower or bath).

Remove contaminated clothing immediately and dispose off safely.

After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an opthalmologist immediately.

Protect uninjured eye.

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

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Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

- 4.2. Most important symptoms and effects, both acute and delayed
 - None
- 4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Treatment: None

- SECTION 5: Firefighting measures
 - 5.1. Extinguishing media
 - Suitable extinguishing media:
 - Carbon dioxide (CO2).
 - Extinguishing media which must not be used for safety reasons:

None in particular.

- 5.2. Special hazards arising from the substance or mixture Do not inhale explosion and combustion gases. Burning produces heavy smoke.
- 5.3. Advice for firefighters
 Use suitable breathing apparatus .
 Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
 Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures Wear personal protection equipment.
 - Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

- Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up
- Wash with plenty of water.
- 6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
 - Avoid contact with skin and eyes, inhalation of vapours and mists.
 - Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

- See also section 8 for recommended protective equipment.
- Advice on general occupational hygiene:
- Contamined clothing should be changed before entering eating areas.
- Do not eat or drink while working.
- 7.2. Conditions for safe storage, including any incompatibilities

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Keep away from food, drink and feed. Incompatible materials: None in particular. Instructions as regards storage premises: Adequately ventilated premises. 7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

- titanium dioxide CAS: 13463-67-7
 - OEL Type: ACGIH TWA(8h): 0.2 mg/m3
 - OEL Type: OSHA TWA: 15 mg/m3
 - OEL Type: JSOH TWA: 0.3 mg/m3 Notes: (nanoparticle, as Ti)
 - OEL Type: JSOH TWA: 1 mg/m3 Notes: as Class 2 Dusts (Respirable dust)
 - OEL Type: JSOH TWA: 4 mg/m3 Notes: as Class 2 Dusts (Total dust)
 - OEL Type: ACGIH TWA(8h): 2.5 mg/m3
- **DNEL Exposure Limit Values**
 - Bis(2-ethoxyethyl) ether CAS: 112-36-7

Worker Industry: 5.96 mg/m3 - Exposure: Human Inhalation

Worker Industry: 1.71 mg/kg/day - Exposure: Human Oral

Worker Professional: 50.05 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, systemic effects

Worker Professional: 3.43 mg/kg/day - Exposure: Human Dermal - Frequency: Long Term, systemic effects

PNEC Exposure Limit Values

Bis(2-ethoxyethyl) ether - CAS: 112-36-7

- Target: Fresh Water Value: 0.001 mg/l
- Target: Freshwater sediments Value: 0.007 mg/kg
- Target: Marine water Value: 0.0001397 mg/l
- Target: Marine water sediments Value: 0.0006778 mg/kg
- Target: Air Value: 0.000001105 mg/m3
- 8.2. Exposure controls
 - 8.2.1. Appropriate engineering controls:
 - None
 - 8.2.2. Individual protection measures, such as personal protective equipment
 - Eye protection:

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

- Protection for hands:
 - Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.
- Respiratory protection:

Use personal protective equipment as required.

- Thermal Hazards:
 - None
- 8.2.3. Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

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9.1. Information on basic physical and chemical prope	ortios
Physical state:	Liquid
Colour:	White
Odour:	Slightly
Melting point / freezing point:	No data available
Boiling point or initial boiling point and boiling ra	
	No data available
Lower and upper explosion limit:	No data available
Flash point: 73.7 °C / 165 ° F	
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
pH:	Not Relevant
Kinematic viscosity:	No data available
Solubility in water:	Slightly soluble
Vapour pressure:	No data available
Relative vapour density:	No data available
Particle characteristics:	Not Relevant
9.2. Other information	5 m Da a
Viscosity:	< 5 mPa⋅s at 25 °C
SECTION 10: Stability and reactivity	
10.1. Reactivity	
Stable under normal conditions	
10.2. Chemical stability	
Stable under normal conditions	
10.3. Possibility of hazardous reactions	
None	
10.4. Conditions to avoid	
Stable under normal conditions.	
10.5. Incompatible materials	
None in particular.	
10.6. Hazardous decomposition products	
None.	
SECTION 11: Toxicological information	
11.1. Information on hazard classes as defined in Re	gulation (EC) No 1272/2008
Toxicological information of the product:	
e) germ cell mutagenicity:	
• •	nonella Typhimurium and Escherichia coli
Negative	
f) carcinogenicity:	
•	carcinogens (Ref. 1), except for Titanium
dioxide	
g) reproductive toxicity:	isity and developmental taxis substances (Def
2)	icity and developmental toxic substances (Ref.
Toxicological information of the main substance	es found in the product:
Bis(2-ethoxyethyl) ether - CAS: 112-36-7	
a) acute toxicity:	
Test: LD50 - Route: Oral - Species	s: Rat = 4970 mg/kg
c) serious eye damage/irritation:	
Test: Eye Irritant - Species: Rabbi	
1-ethoxy-2-(2-methoxyethoxy)ethane - C	CAS: 1002-67-1
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- a) acute toxicity:
 - Test: LD50 Route: Oral Species: Rat > 2000 mg/kg
 - Test: LD50 Route: Dermal Species: Rat > 2000 mg/kg
- b) skin corrosion/irritation:
 - Test: Skin Irritant Route: Dermal Species: Rabbit Negative
- c) serious eye damage/irritation:
 - Test: Eye Irritant Species: Rabbit Negative
- e) germ cell mutagenicity:
- Test: Mutagenesis Species: Salmonella Typhimurium Negative g) reproductive toxicity:
 - Test: Reproductive Toxicity Route: Oral Species: Rat Negative

If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.
- 11.2. Information on other hazards
 - Endocrine disrupting properties:

No endocrine disruptor substances present in concentration >= 0.1%

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment. Toxicological information of the product:

No data available

Toxicological information of the main substances found in the product:

Bis(2-ethoxyethyl) ether - CAS: 112-36-7

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish > 10000 mg/l - Duration h: 96 Endpoint: LC50 - Species: Daphnia = 6600 mg/l - Duration h: 96

- 1-ethoxy-2-(2-methoxyethoxy)ethane CAS: 1002-67-1
- a) Aquatic acute toxicity:

Endpoint: EC50 - Species: Algae > 89.5 mg/l - Duration h: 96 Endpoint: LC50 - Species: Daphnia > 93.6 mg/l - Duration h: 48 Endpoint: LC50 - Species: Fish > 90.8 mg/l - Duration h: 96

- 12.2. Persistence and degradability
 - No data available
- 12.3. Bioaccumulative potential
 - No data available
- 12.4. Mobility in soil
 - No data available
- 12.5. Results of PBT and vPvB assessment
 - vPvB Substances: None PBT Substances: None
- 12.6. Endocrine disrupting properties No endocrine disruptor substances present in concentration >= 0.1%
- 12.7. Other adverse effects

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None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number or ID number
 - Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name
- No data available 14.3. Transport hazard class(es)
- No data available
- 14.4. Packing group
- No data available
- 14.5. Environmental hazards No data available
- 14.6. Special precautions for user No data available
- 14.7. Maritime transport in bulk according to IMO instruments No data available

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Dir. 98/24/EC (Risks related to chemical agents at work)
 - Dir. 2000/39/EC (Occupational exposure limit values) Regulation (EC) n. 1907/2006 (REACH) Regulation (EC) n. 1272/2008 (CLP) Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013 Regulation (EU) n. 2020/878 Regulation (EU) n. 286/2011 (ATP 2 CLP) Regulation (EU) n. 618/2012 (ATP 3 CLP) Regulation (EU) n. 487/2013 (ATP 4 CLP) Regulation (EU) n. 944/2013 (ATP 5 CLP) Regulation (EU) n. 605/2014 (ATP 6 CLP) Regulation (EU) n. 2015/1221 (ATP 7 CLP) Regulation (EU) n. 2016/918 (ATP 8 CLP) Regulation (EU) n. 2016/1179 (ATP 9 CLP) Regulation (EU) n. 2017/776 (ATP 10 CLP) Regulation (EU) n. 2018/669 (ATP 11 CLP) Regulation (EU) n. 2018/1480 (ATP 13 CLP) Regulation (EU) n. 2019/521 (ATP 12 CLP) Regulation (EU) n. 2020/217 (ATP 14 CLP) Regulation (EU) n. 2020/1182 (ATP 15 CLP) Regulation (EU) n. 2021/643 (ATP 16 CLP) Regulation (EU) n. 2021/849 (ATP 17 CLP) Regulation (EU) n. 2022/692 (ATP 18 CLP) Regulation (EU) n. 2023/1434 (ATP 19 CLP) Regulation (EU) n. 2023/1435 (ATP 20 CLP) Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications: Restrictions related to the product:

Restriction 3

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Restrictions related to the substances contained: Restriction 75 Where applicable, refer to the following regulatory provisions : Directive 2012/18/EU (Seveso III) Regulation (EC) nr 648/2004 (detergents). Dir. 2004/42/EC (VOC directive) Provisions related to directive EU 2012/18 (Seveso III): Seveso III category according to Annex 1, part 1 None

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3: H315 Causes skin irritation. H351 Suspected of causing cancer if inhaled.

Hazard class and hazard category	Code	Description
Skin Irrit. 2	3.2/2	Skin irritation, Category 2
Carc. 2	3.6/2	Carcinogenicity, Category 2

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 2: Hazards identification

SECTION 6: Accidental release measures

SECTION 8: Exposure controls/personal protection

SECTION 15: Regulatory information

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification according to Regulation (EC) Nr. 1272/2008	Classification procedure
Skin Irrit. 2, H315	Calculation method

This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer)
·Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
·TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
·IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
·National Toxicology Program (NTP) Report on Carcinogens (USA)
·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
·MAK und BAT Werte Liste (DFG: German Research Foundation)



•TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

Ref. 2 •Annex VI of REGULATION (ÈC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 •TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of
ΛТГ.	Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS: GefStoffVO:	European Inventory of Existing Commercial Chemical Substances. Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of
	Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport
	Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.