

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

1.1. Product identifier

Mixture identification:  
Trade name: T6128  
Trade code: C13T612800

1.2. Relevant identified uses of the substance or mixture and uses advised against  
Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:  
EPSON EUROPE B.V.  
Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam  
Zuidoost The Netherlands  
Phone number: +31-20-314-5000  
Competent person responsible for the safety data sheet:  
chemicals@epson.eu

Date: 20/10/2022  
Revision: 4.0

1.4. Emergency telephone number

Phone number: +31-20-314-5000  
United Kingdom; 01952 607111 Monday to Friday 9am to 5:30pm.  
Emergency Action: In the event of a medical enquiry involving  
this product, please contact your doctor or local hospital  
accident and emergency department.  
Ireland; +353 (01) 809 2566 or +353 (01) 809 2166  
Malta; 2545 0000 or 21224071

**SECTION 2: Hazards identification**

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)  
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).  
Adverse physicochemical, human health and environmental effects:  
No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).  
Hazard pictograms:  
None  
Hazard statements:  
None  
Precautionary statements:  
None  
Special Provisions:  
EUH210 Safety data sheet available on request.  
Special provisions according to Annex XVII of REACH and subsequent amendments:  
None

2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration  $\geq 0.1\%$   
Other Hazards:  
No other hazards





**SECTION 3: Composition/information on ingredients**

3.1. Substances

No

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

| Qty         | Name  | Ident. Number   | Classification  |
|-------------|---|---|---|
| 65% ~ 80%   | Water   | CAS: 7732-18-5<br>EC: 231-791-2   | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).  |
| 10% ~ 12.5% | Glycerol  | CAS: 56-81-5<br>EC: 200-289-5   | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).  |
| 1% ~ 3%     | 2-Pyrrolidone   | CAS: 616-45-5<br>EC: 210-483-1<br>REACH No.: 01-21194754<br>71-37                               |  3.3/2 Eye Irrit. 2 H319<br> 3.7/1B Repr. 1B H360<br>Specific Concentration Limits:<br>C >= 3%: Repr. 1B H360 |
| 1% ~ 3%     | 1,1',1''-nitrilotripropan-2-ol;<br>triisopropanolamine                            | Index number: 603-097-00-3<br>CAS: 122-20-3<br>EC: 204-528-4                                    |  3.3/2 Eye Irrit. 2 H319  |
| 1% ~ 3%     | 2-[2-(2-butoxyethoxy)ethoxy]ethanol;<br>TEGBE; triethylene glycol monobutyl ether | Index number: 603-183-00-0<br>CAS: 143-22-6<br>EC: 205-592-6<br>REACH No.: 01-21194751<br>07-38 |  3.3/1 Eye Dam. 1 H318<br>Specific Concentration Limits:<br>C >= 30%: Eye Dam. 1 H318<br>20% <= C < 30%: Eye Irrit. 2 H319  |

**SECTION 4: First aid measures**

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

**SECTION 5: Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO<sub>2</sub>).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

**SECTION 6: Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

**SECTION 7: Handling and storage**

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

See also section 8 for recommended protective equipment.

Advice on general occupational hygiene:

Do not eat or drink while working.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

**SECTION 8: Exposure controls/personal protection**

8.1. Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - TWA: 5 mg/m<sup>3</sup> - Notes: Respirable dust

- OEL Type: OSHA - TWA: 15 mg/m<sup>3</sup> - Notes: Total dust

DNEL Exposure Limit Values

2-Pyrrolidone - CAS: 616-45-5

Worker Industry: 13.23 mg/m<sup>3</sup> - Worker Professional: 1.985 mg/m<sup>3</sup> - Exposure:

Human Inhalation - Frequency: Long Term, systemic effects

Worker Industry: 1.876 mg/kg/day - Worker Professional: 0.67 mg/kg/day -

Exposure: Human Dermal - Frequency: Long Term, systemic effects

Worker Professional: 0.67 mg/kg/day - Exposure: Human Oral - Frequency: Long Term, systemic effects

PNEC Exposure Limit Values

2-Pyrrolidone - CAS: 616-45-5

Target: Fresh Water - Value: 0.5 mg/l  
 Target: Freshwater sediments - Value: 2.17 mg/kg  
 Target: Marine water - Value: 0.05 mg/l  
 Target: Marine water sediments - Value: 0.217 mg/kg  
 Target: Microorganisms in sewage treatments - Value: 10 mg/l  
 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -  
 CAS: 143-22-6  
 Target: Fresh Water - Value: 1.5 mg/l  
 Target: Freshwater sediments - Value: 5.77 mg/kg  
 Target: Marine water - Value: 0.15 mg/l  
 Target: Marine water sediments - Value: 0.13 mg/kg  
 Target: Microorganisms in sewage treatments - Value: 200 mg/l

8.2. Exposure controls

8.2.1. Appropriate engineering controls:

None

8.2.2. Individual protection measures, such as personal protective equipment

Eye protection:

Use personal protective equipment as required.

Protection for skin:

Use personal protective equipment as required.

Protection for hands:

Use personal protective equipment as required.

Respiratory protection:

Use personal protective equipment as required.

Thermal Hazards:

None

8.2.3. Environmental exposure controls:

None

Appropriate engineering controls:

None

**SECTION 9: Physical and chemical properties**

9.1. Information on basic physical and chemical properties

|   |   |
|---|---|
| Physical state:   | Liquid  |
| Colour:   | Black   |
| Odour:  | Slightly  |
| Melting point / freezing point:                           | -12.1 °C  |
| Boiling point or initial boiling point and boiling range: | No data available                                     |
| Flammability:   | Non-flammable   |
| Lower and upper explosion limit:                          | No data available                                     |
| Flash point:  | > 120 °C / 248 ° F                                    |
| Auto-ignition temperature:                                | No data available                                     |
| Decomposition temperature:                                | No data available                                     |
| pH:   | 8.5 ~ 9.9 at 20 °C                                    |
| Kinematic viscosity:                                      | < 5 mm <sup>2</sup> /s at 20 °C                       |
| Solubility in water:                                      | Complete  |
| Vapour pressure:  | No data available                                     |
| Density and/or relative density:                          | 1.074 at 20 °C<br>Specific gravity (relative density) |
| Relative vapour density:                                  | No data available                                     |
| Particle characteristics:                                 | Not Relevant  |

9.2. Other information

No other relevant information

**SECTION 10: Stability and reactivity**

- 10.1. Reactivity  
Stable under normal conditions
- 10.2. Chemical stability  
Stable under normal conditions
- 10.3. Possibility of hazardous reactions  
None
- 10.4. Conditions to avoid  
Stable under normal conditions.
- 10.5. Incompatible materials  
None in particular.
- 10.6. Hazardous decomposition products  
None.

**SECTION 11: Toxicological information**

- 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological information of the product:

- a) acute toxicity:  
Test: LD50 - Route: Oral - Species: Rat > 2500 mg/kg  
Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg
- b) skin corrosion/irritation:  
Test: Skin Irritant - Species: Rabbit Mild irritant
- c) serious eye damage/irritation:  
Test: Eye Irritant - Species: Rabbit Minimal irritant
- d) respiratory or skin sensitisation:  
Test: Skin Sensitisation - Route: Maximisation Assay - Species: Guinea pig  
Non-sensitiser
- e) germ cell mutagenicity:  
Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli  
Negative
- f) carcinogenicity:  
Does not contain carcinogens (Ref. 1)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

- a) acute toxicity:  
Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941  
Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

2-Pyrrolidone - CAS: 616-45-5

- a) acute toxicity:  
Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg  
Test: LD50 - Route: Dermal - Species: Rabbit > 2000 mg/kg
- b) skin corrosion/irritation:  
Test: Skin Irritant - Species: Rabbit Non-irritant
- c) serious eye damage/irritation:  
Test: Eye Irritant - Species: Rabbit Moderate irritant - Based on available data, the classification criteria are not met
- d) respiratory or skin sensitisation:  
Test: Skin Sensitisation - Route: LLNA - Species: Mouse Negative
- e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli  
Negative  
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -  
CAS: 143-22-6  
a) acute toxicity:  
Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American  
Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.  
Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic  
Substances Report. Vol. OTS,

If not differently specified, the information required in Regulation (EU)2020/878 listed below  
must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration  $\geq 0.1\%$

**SECTION 12: Ecological information**

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Toxicological information of the product:

No data available

Toxicological information of the main substances found in the product:

2-Pyrrolidone - CAS: 616-45-5

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish > 4600 mg/l - Duration h: 96

Endpoint: EC50 - Species: Daphnia > 500 mg/l - Duration h: 24

Endpoint: EC50 - Species: Algae > 500 mg/l - Duration h: 72

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Endocrine disrupting properties

No endocrine disruptor substances present in concentration  $\geq 0.1\%$

12.7. Other adverse effects

None

**SECTION 13: Disposal considerations**

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in  
force.

**SECTION 14: Transport information**

- 14.1. UN number or ID number  
Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name  
No data available
- 14.3. Transport hazard class(es)  
No data available
- 14.4. Packing group  
No data available
- 14.5. Environmental hazards  
No data available
- 14.6. Special precautions for user  
No data available
- 14.7. Maritime transport in bulk according to IMO instruments  
No data available

**SECTION 15: Regulatory information**

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
  - Dir. 98/24/EC (Risks related to chemical agents at work)
  - Dir. 2000/39/EC (Occupational exposure limit values)
  - Regulation (EC) n. 1907/2006 (REACH)
  - Regulation (EC) n. 1272/2008 (CLP)
  - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
  - Regulation (EU) n. 2020/878
  - Regulation (EU) n. 286/2011 (ATP 2 CLP)
  - Regulation (EU) n. 618/2012 (ATP 3 CLP)
  - Regulation (EU) n. 487/2013 (ATP 4 CLP)
  - Regulation (EU) n. 944/2013 (ATP 5 CLP)
  - Regulation (EU) n. 605/2014 (ATP 6 CLP)
  - Regulation (EU) n. 2015/1221 (ATP 7 CLP)
  - Regulation (EU) n. 2016/918 (ATP 8 CLP)
  - Regulation (EU) n. 2016/1179 (ATP 9 CLP)
  - Regulation (EU) n. 2017/776 (ATP 10 CLP)
  - Regulation (EU) n. 2018/669 (ATP 11 CLP)
  - Regulation (EU) n. 2018/1480 (ATP 13 CLP)
  - Regulation (EU) n. 2019/521 (ATP 12 CLP)
  - Regulation (EU) n. 2020/217 (ATP 14 CLP)
  - Regulation (EU) n. 2020/1182 (ATP 15 CLP)
  - Regulation (EU) n. 2021/643 (ATP 16 CLP)
  - Regulation (EC) n. 2021/849 (ATP 17 CLP)
  - Regulation (EC) n. 2022/692 (ATP 18 CLP)
- Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:
  - Restrictions related to the product:  
No restriction.
  - Restrictions related to the substances contained:  
Restriction 75
- Where applicable, refer to the following regulatory provisions :
  - Directive 2012/18/EU (Seveso III)
  - Regulation (EC) nr 648/2004 (detergents).
  - Dir. 2004/42/EC (VOC directive)
- Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1  
None

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

**SECTION 16: Other information**

Full text of phrases referred to in Section 3:

H319 Causes serious eye irritation.

H360 May damage fertility or the unborn child.

H318 Causes serious eye damage.

| Hazard class and hazard category | Code   | Description                        |
|----------------------------------|--------|------------------------------------|
| Eye Dam. 1                       | 3.3/1  | Serious eye damage, Category 1     |
| Eye Irrit. 2                     | 3.3/2  | Eye irritation, Category 2         |
| Repr. 1B                         | 3.7/1B | Reproductive toxicity, Category 1B |

This safety data sheet has been completely updated in compliance to Regulation 2020/878.

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,  
Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van  
Nostrand Reinold

- Ref. 1
- IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer)
  - Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
  - TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
  - IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
  - National Toxicology Program (NTP) Report on Carcinogens (USA)
  - Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
  - MAK und BAT Werte Liste (DFG: German Research Foundation)
  - TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
- ATE: Acute Toxicity Estimate
- ATEmix: Acute toxicity Estimate (Mixtures)
- CAS: Chemical Abstracts Service (division of the American Chemical Society).
- CLP: Classification, Labeling, Packaging.



|             |   |
|-------------|---|
| DNEL:       | Derived No Effect Level.  |
| EINECS:     | European Inventory of Existing Commercial Chemical Substances.                      |
| GefStoffVO: | Ordinance on Hazardous Substances, Germany.   |
| GHS:        | Globally Harmonized System of Classification and Labeling of Chemicals.             |
| IATA:       | International Air Transport Association.  |
| IATA-DGR:   | Dangerous Goods Regulation by the "International Air Transport Association" (IATA). |
| ICAO:       | International Civil Aviation Organization.  |
| ICAO-TI:    | Technical Instructions by the "International Civil Aviation Organization" (ICAO).   |
| IMDG:       | International Maritime Code for Dangerous Goods.                                    |
| INCI:       | International Nomenclature of Cosmetic Ingredients.                                 |
| KSt:        | Explosion coefficient.  |
| LC50:       | Lethal concentration, for 50 percent of test population.                            |
| LD50:       | Lethal dose, for 50 percent of test population.                                     |
| PNEC:       | Predicted No Effect Concentration.  |
| RID:        | Regulation Concerning the International Transport of Dangerous Goods by Rail.       |
| STEL:       | Short Term Exposure limit.  |
| STOT:       | Specific Target Organ Toxicity.   |
| TLV:        | Threshold Limiting Value.   |
| TWA:        | Time-weighted average   |
| WGK:        | German Water Hazard Class.  |