

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Mixture identification:

Trade name: Ink, T5444

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

#### 1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.

Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam

Zuidoost The Netherlands

Phone number: +31-20-314-5000

3rd and 4th Floors, The Clarendon Works, 37-39 Clarendon Road,  
Watford, WD17 1JA, United Kingdom

Phone number: +44-1442-261144

Competent person responsible for the safety data sheet:

chemicals@epson.eu

Date: 06/10/2025

Revision: 6.0

#### 1.4. Emergency telephone number

United Kingdom;

01952 607111 Monday to Friday 9am to 5:30pm.

Emergency Action: In the event of a medical enquiry involving  
this product, please contact your doctor or local hospital  
accident and emergency department.

Ireland; +353 (01) 809 2566 or +353 (01) 809 2166 8am – 10pm

Malta; 2545 0000 or 21224071

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

#### 2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May  
produce an allergic reaction.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

#### 2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration  $\geq 0.1\%$

Other Hazards:  
No other hazards









### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

No

#### 3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number	Classification
65% ~ 80%	Water	CAS: 7732-18-5 EC: 231-791-2	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
12.5% ~ 15%	Glycerol	CAS: 56-81-5 EC: 200-289-5	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
3% ~ 5%	ethanediol; ethylene glycol	Index number: 603-027-00-1 CAS: 107-21-1 EC: 203-473-3	 3.1/4/Oral Acute Tox. 4 H302
0.5%~1 %	Triethanolamine	CAS: 102-71-6 EC: 203-049-8 REACH No.: 01-21194864 82-31	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
0.0015% ~ 0.036%	1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one	Index number: 613-088-00-6 CAS: 2634-33-5 EC: 220-120-9	 3.1/2/Inhal Acute Tox. 2 H330  3.1/4/Oral Acute Tox. 4 H302  3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1A Skin Sens. 1A H317  4.1/A1 Aquatic Acute 1 H400 M=1.  4.1/C1 Aquatic Chronic 1 H410 M=1. Specific Concentration Limits: 0.0036% <= C < 0.036%: EUH208 C >= 0.036%: Skin Sens. 1A H317 Acute Toxicity Estimate: ATE - Oral 450 mg/kg bw ATE - Inhalation (Dust/mist) 0.21 mg/l

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed  
None

4.3. Indication of any immediate medical attention and special treatment needed  
Treatment:  
None

### SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO<sub>2</sub>).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

### SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

### SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

See also section 8 for recommended protective equipment.

Advice on general occupational hygiene:

Do not eat or drink while working.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - TWA: 5 mg/m<sup>3</sup> - Notes: Respirable dust

- OEL Type: OSHA - TWA: 15 mg/m<sup>3</sup> - Notes: Total dust

ethanediol; ethylene glycol - CAS: 107-21-1

- OEL Type: EU - TWA(8h): 52 mg/m<sup>3</sup>, 20 ppm - STEL: 104 mg/m<sup>3</sup>, 40 ppm

- OEL Type: EU - TWA(8h): 52 mg/m<sup>3</sup>, 20 ppm - STEL: 104 mg/m<sup>3</sup>, 40 ppm

- OEL Type: ACGIH - STEL: Ceiling 100 mg/m<sup>3</sup>

- OEL Type: ISHL - TWA(8h): 10 ppm - STEL: 50 ppm

Triethanolamine - CAS: 102-71-6

- OEL Type: ACGIH - TWA(8h): 5 mg/m<sup>3</sup>

- OEL Type: ISHL - TWA(8h): 1 mg/m<sup>3</sup>

DNEL Exposure Limit Values

Triethanolamine - CAS: 102-71-6

Worker Industry: 6.3 mg/kg/day - Consumer: 3.1 mg/kg/day - Exposure: Human

Dermal - Frequency: Long Term, systemic effects

Worker Industry: 5 mg/m<sup>3</sup> - Consumer: 1.25 mg/m<sup>3</sup> - Exposure: Human

Inhalation - Frequency: Long Term, systemic effects

Consumer: 13 mg/kg/day - Exposure: Human Oral - Frequency: Short Term, systemic effects

PNEC Exposure Limit Values

Triethanolamine - CAS: 102-71-6

Target: Fresh Water - Value: 0.32 mg/l

Target: Marine water - Value: 0.032 mg/l

Target: Freshwater sediments - Value: 1.7 mg/kg

Target: Marine water sediments - Value: 0.17 mg/kg

Target: Soil (agricultural) - Value: 0.151 mg/kg

#### 8.2. Exposure controls

##### 8.2.1. Appropriate engineering controls:

None

##### 8.2.2. Individual protection measures, such as personal protective equipment

Eye protection:

Use personal protective equipment as required.

Protection for skin:

Use personal protective equipment as required.

Protection for hands:

Use personal protective equipment as required.

Respiratory protection:

Use personal protective equipment as required.

Thermal Hazards:

None

##### 8.2.3. Environmental exposure controls:

None

Appropriate engineering controls:

None

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state:

Liquid

Colour:

Yellow

Odour:

Slightly

Melting point / freezing point:

-16.6 °C

Boiling point or initial boiling point and boiling range:

No data available

Flammability:

Non-flammable

Lower and upper explosion limit:

No data available

Flash point:

Does not flash until 120 °C / 248 ° F  
(Cleveland open cup method, JIS K2265-4)

Auto-ignition temperature:

No data available

Decomposition temperature:

No data available

pH:

8.6 ~ 10 at 20 °C

Kinematic viscosity:

< 5 mm<sup>2</sup>/s at 20 °C

Solubility in water:

Complete

Vapour pressure:

No data available

Density and/or relative density:

1.060 at 20 °C  
Specific gravity (relative density)

Relative vapour density:

No data available

Particle characteristics:

Not Relevant

### 9.2. Other information

No other relevant information

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Stable under normal conditions

### 10.2. Chemical stability

Stable under normal conditions

### 10.3. Possibility of hazardous reactions

None

### 10.4. Conditions to avoid

Stable under normal conditions.

### 10.5. Incompatible materials

None in particular.

### 10.6. Hazardous decomposition products

None.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological information of the product:

#### a) acute toxicity:

Test: LD50 - Route: Oral - Species: Rat > 2500 mg/kg

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

#### b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant

#### c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Minimal irritant

#### d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: Maximisation Assay - Species: Guinea pig  
Non-sensitiser

#### e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli  
Negative

#### f) carcinogenicity:

Does not contain carcinogens (Ref. 1)

#### g) reproductive toxicity:

Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969 Vol. -, Pg. 288, 1969.

ethanediol; ethylene glycol - CAS: 107-21-1

a) acute toxicity:

Test: LDLo - Route: Oral - Species: Human = 398 mg/kg - Source: Sudebno-Meditsinskaya Ekspertiza. Forensic Medical Examination. Vol. 26(2), Pg. 48, 1983.

Test: LDLo - Route: Oral - Species: Human = 786 mg/kg - Source: European Journal of Toxicology and Environmental Hygiene. Vol. 9, Pg. 373, 1976.

Triethanolamine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982 Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989.

1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one - CAS: 2634-33-5

a) acute toxicity

ATE - Oral 450 mg/kg bw

ATE - Inhalation (Dust/mist) 0.21 mg/l

If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

#### 11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration  $\geq 0.1\%$

## SECTION 12: Ecological information

### 12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Toxicological information of the product:

No data available

Toxicological information of the main substances found in the product:

1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one - CAS: 2634-33-5

- a) Aquatic acute toxicity
  - ATE - Oral 450 mg/kg bw
  - ATE - Inhalation (Dust/mist) 0.21 mg/l
- 12.2. Persistence and degradability
  - No data available
- 12.3. Bioaccumulative potential
  - No data available
- 12.4. Mobility in soil
  - No data available
- 12.5. Results of PBT and vPvB assessment
  - vPvB Substances: None - PBT Substances: None
- 12.6. Endocrine disrupting properties
  - No endocrine disruptor substances present in concentration  $\geq 0.1\%$
- 12.7. Other adverse effects
  - None

### SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
  - Recover if possible. In so doing, comply with the local and national regulations currently in force.

### SECTION 14: Transport information

- 14.1. UN number or ID number
  - Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name
  - No data available
- 14.3. Transport hazard class(es)
  - No data available
- 14.4. Packing group
  - No data available
- 14.5. Environmental hazards
  - No data available
- 14.6. Special precautions for user
  - No data available
- 14.7. Maritime transport in bulk according to IMO instruments
  - No data available

### SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
  - Dir. 98/24/EC (Risks related to chemical agents at work)
  - Dir. 2000/39/EC (Occupational exposure limit values)
  - Regulation (EC) n. 1907/2006 (REACH)
  - Regulation (EC) n. 1272/2008 (CLP)
  - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
  - Regulation (EU) n. 2020/878
  - Regulation (EU) n. 286/2011 (ATP 2 CLP)
  - Regulation (EU) n. 618/2012 (ATP 3 CLP)
  - Regulation (EU) n. 487/2013 (ATP 4 CLP)
  - Regulation (EU) n. 944/2013 (ATP 5 CLP)
  - Regulation (EU) n. 605/2014 (ATP 6 CLP)
  - Regulation (EU) n. 2015/1221 (ATP 7 CLP)
  - Regulation (EU) n. 2016/918 (ATP 8 CLP)
  - Regulation (EU) n. 2016/1179 (ATP 9 CLP)
  - Regulation (EU) n. 2017/776 (ATP 10 CLP)



Regulation (EU) n. 2018/669 (ATP 11 CLP)  
 Regulation (EU) n. 2018/1480 (ATP 13 CLP)  
 Regulation (EU) n. 2019/521 (ATP 12 CLP)  
 Regulation (EU) n. 2020/217 (ATP 14 CLP)  
 Regulation (EU) n. 2020/1182 (ATP 15 CLP)  
 Regulation (EU) n. 2021/643 (ATP 16 CLP)  
 Regulation (EU) n. 2021/849 (ATP 17 CLP)  
 Regulation (EU) n. 2022/692 (ATP 18 CLP)  
 Regulation (EU) n. 2023/1434 (ATP 19 CLP)  
 Regulation (EU) n. 2023/1435 (ATP 20 CLP)  
 Regulation (EU) n. 2024/197 (ATP 21 CLP)

Restrictions related to the product or the substances contained according to Annex XVII

Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

Restriction 75

Where applicable, refer to the following regulatory provisions :

Directive 2012/18/EU (Seveso III)

Regulation (EC) nr 648/2004 (detergents).

Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1

None

### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

## SECTION 16: Other information

Full text of phrases referred to in Section 3:

H302 Harmful if swallowed.

H330 Fatal if inhaled.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

EUH208 Contains (name of sensitising substance). May produce an allergic reaction.

Hazard class and hazard category	Code	Description
Acute Tox. 2	3.1/2/Inhal	Acute toxicity (inhalation), Category 2
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4
Skin Irrit. 2	3.2/2	Skin irritation, Category 2
Eye Dam. 1	3.3/1	Serious eye damage, Category 1
Skin Sens. 1A	3.4.2/1A	Skin Sensitisation, Category 1A
Aquatic Acute 1	4.1/A1	Acute aquatic hazard, category 1
Aquatic Chronic 1	4.1/C1	Chronic (long term) aquatic hazard, category 1

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 2: Hazards identification

SECTION 3: Composition/information on ingredients

SECTION 8: Exposure controls/personal protection



SECTION 15: Regulatory information

SECTION 16: Other information

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,  
Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van  
Nostrand Reinold

- Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC:  
International Agency for Research on Cancer)  
·Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))  
·TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)  
·IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)  
·National Toxicology Program (NTP) Report on Carcinogens (USA)  
·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT  
AND OF THE COUNCIL of 16 December 2008 on classification, labelling and  
packaging of substances and mixtures, amending and repealing Directives 67/548/EEC  
and 1999/45/EC, and amending Regulation (EC) No 1907/2006  
·MAK und BAT Werte Liste (DFG: German Research Foundation)  
·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder  
reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)
- Ref. 2 ·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT  
AND OF THE COUNCIL of 16 December 2008 on classification, labelling and  
packaging of substances and mixtures, amending and repealing Directives 67/548/EEC  
and 1999/45/EC, and amending Regulation (EC) No 1907/2006  
·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder  
reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It  
refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to  
the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.

KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.