

SECTION 1: Identification 1.1. Product identifier Mixture identifica	of the substance/mixture and o	of the company/undertaking
Trade name:	Ink, T49N3	
	TETU-RK4T-7J00-N6 uses of the substance or mixture and	
Recommended u	ise: Ink for inkjet printing	
1.3. Details of the suppl Company:	lier of the safety data sheet	
	EPSON EUROPE B.V. Azie building, Atlas ArenA, Hoogoo	orddreef 5,1101 BA Amsterdam
	Zuidoost The Netherlands	
	Phone number: +3	31-20-314-5000
		empstead, Hertfordshire, HP3 9TD,
	United Kingdom Phone number: +4	14-1442-261144
Competent perso	on responsible for the safety data she	-
Competent perse	chemicals@epson.eu	
Date:	24/10/2024	
Revision:	3.0	
1.4. Emergency telepho	one number	
United Kingdom;	Emergency Action: In	onday to Friday 9am to 5:30pm. the event of a medical enquiry involving ontact your doctor or local hospital ncy department.
Ireland;		or +353 (01) 809 2166 8am – 10pm
Malta;	2545 0000 or 212240	71
SECTION 2: Hazards iden 2.1. Classification of the EC regulation crit		
Š.	ing, Skin Sens. 1, May cause an alle	ergic skin reaction.
Adverse physico No other h 2.2. Label elements	chemical, human health and environr azards	nental effects:

Hazard pictograms:



Warning Hazard statements: H317 May cause an allergic skin reaction. Precautionary statements: P261 Avoid breathing dust/mist/spray. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves/protective clothing/eye protection/face protection. P302+P352 IF ON SKIN: Wash with plenty of soap and water.

CLP, T49N3_en Page n. 1 of 10



P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash it before reuse. P501 Dispose of contents/container in accordance with applicable regulations. Special Provisions:

None

Contains

C.I. Disperse Red 60

1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one 2-methylisothiazol-3(2H)-one

Special provisions according to Annex XVII of REACH and subsequent amendments: None

2.3. Other hazards

No PBT, vPvB or endocrine disruptor substances present in concentration >= 0.1% Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

- 3.1. Substances
 - No
- 3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Numb	er	Classification
50% ~ 65%	Water	CAS: EC:	7732-18-5 231-791-2	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
15% ~ 20%	Glycerol	CAS: EC:	56-81-5 200-289-5	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
5% ~ 7%	C.I. Disperse Red 60	CAS: EC: REACH No.:	17418-58-5 241-442-6 01-21200947 12-53	• 3.4.2/1 Skin Sens. 1 H317
0.25% ~ 0.5%	Triethanolamine	CAS: EC: REACH No.:	102-71-6 203-049-8 01-21194864 82-31	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
0.036% ~ 0.1%	1,2-benzisothiazol-3(2 H)-one; 1,2-benzisothiazolin-3- one	Index number: CAS: EC:	613-088-00-6 2634-33-5 220-120-9	 3.1/4/Oral Acute Tox. 4 H302 3.2/2 Skin Irrit. 2 H315 3.3/1 Eye Dam. 1 H318 3.4.2/1 Skin Sens. 1 H317 4.1/A1 Aquatic Acute 1 H400 Specific Concentration Limits: 0.005% <= C < 0.05%: EUH208 C >= 0.05%: Skin Sens. 1 H317
0.0015% ~ 0.036%	2-methylisothiazol-3(2 H)-one	Index number: CAS: EC:	613-326-00-9 2682-20-4 220-239-6	 3.1/2/Inhal Acute Tox. 2 H330 3.1/3/Dermal Acute Tox. 3 H311 3.1/3/Oral Acute Tox. 3 H301



3.2/1B Skin Corr. 1B H314
🥸 3.3/1 Eye Dam. 1 H318
3.4.2/1A Skin Sens. 1A H317
4.1/A1 Aquatic Acute 1 H400
M=10.
4.1/C1 Aquatic Chronic 1
H410 M=1.
EUH071
Specific Concentration Limits:
C >= 0.0015%: Skin Sens. 1A
H317

SECTION 4: First aid measures

- 4.1. Description of first aid measures
 - In case of skin contact:
 - Immediately take off all contaminated clothing.
 - Areas of the body that have or are only even suspected of having come into contact with the product must be rinsed immediately with plenty of running water and possibly with soap.

Wash thoroughly the body (shower or bath).

- Remove contaminated clothing immediately and dispose off safely.
- In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Treatment:

None

SECTION 5: Firefighting measures

- 5.1. Extinguishing media
 - Suitable extinguishing media:

Water.

- Carbon dioxide (CO2).
- Extinguishing media which must not be used for safety reasons: None in particular.
- 5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

- Burning produces heavy smoke.
- 5.3. Advice for firefighters
 - Use suitable breathing apparatus.
 - Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

CLP, T49N3_en Page n. 3 of 10



SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
 - Wear personal protection equipment.
 - Remove persons to safety.
 - See protective measures under point 7 and 8.
- 6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

- Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up Wash with plenty of water.
- 6.4. Reference to other sections
 - See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

See also section 8 for recommended protective equipment.

- Advice on general occupational hygiene:
 - Contamined clothing should be changed before entering eating areas.

Do not eat or drink while working.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed. Incompatible materials: None in particular. Instructions as regards storage premises: Adequately ventilated premises.

7.3. Specific end use(s) None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
 - Glycerol CAS: 56-81-5

- OEL Type: OSHA - TWA: 5 mg/m3 - Notes: Respirable dust

- OEL Type: OSHA - TWA: 15 mg/m3 - Notes: Total dust

Triethanolamine - CAS: 102-71-6

- OEL Type: ACGIH - TWA(8h): 5 mg/m3

DNEL Exposure Limit Values

Triethanolamine - CAS: 102-71-6

 Worker Industry: 6.3 mg/kg/day - Consumer: 3.1 mg/kg/day - Exposure: Human Dermal - Frequency: Long Term, systemic effects
 Worker Industry: 5 mg/m3 - Consumer: 1.25 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, systemic effects
 Consumer: 13 mg/kg/day - Exposure: Human Oral - Frequency: Short Term, systemic effects
 PNEC Exposure Limit Values

Triethanolamine - CAS: 102-71-6

Target: Fresh Water - Value: 0.32 mg/l

CLP, T49N3_en Page n. 4 of 10



Target: Marine water - Value: 0.032 mg/l Target: Freshwater sediments - Value: 1.7 mg/kg Target: Marine water sediments - Value: 0.17 mg/kg Target: Soil (agricultural) - Value: 0.151 mg/kg 8.2. Exposure controls 8.2.1. Appropriate engineering controls: None 8.2.2. Individual protection measures, such as personal protective equipment Eye protection: Use close fitting safety goggles, don't use eye lens. Protection for skin: Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton. Protection for hands: Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber. Respiratory protection: Use personal protective equipment as required. Thermal Hazards: None 8.2.3. Environmental exposure controls: None Appropriate engineering controls: None SECTION 9: Physical and chemical properties 9.1. Information on basic physical and chemical

9.1. Information on basic physical and che	mical properties
Physical state:	Liquid
Colour:	Magenta
Odour:	Slightly
Melting point / freezing point:	No data available
Boiling point or initial boiling point ar	nd boiling range:
	No data available
Flammability:	Non-flammable

i lamhaonty.		
Lower and upper explosion limit:	No data avai	lable
Flash point:	Does not flas	sh.
Auto-ignition temperature:	No data avai	lable
Decomposition temperature:	No data avai	lable
pH:	7.6 ~ 8.6	at 20 °C
Kinematic viscosity:	No data avai	lable
Solubility in water:	Complete	
Vapour pressure:	No data avai	lable
Relative vapour density:	No data avai	lable
Particle characteristics:	Not Relevant	
Other information		
Viscosity:	< 5 mPa⋅s	at 20 °C

9.2. Viscosity:

SECTION 10: Stability and reactivity

- 10.1. Reactivity Stable under normal conditions 10.2. Chemical stability Stable under normal conditions
- 10.3. Possibility of hazardous reactions

CLP, T49N3_en Page n. 5 of 10



None

- 10.4. Conditions to avoid Stable under normal conditions.
- 10.5. Incompatible materials None in particular.
- 10.6. Hazardous decomposition products Acrolein (CAS #107-02-8); When glycerols is heated over 300°C, it will decompose into acrolein.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological information of the product:

- e) germ cell mutagenicity:
 - Test: Mutagenesis Species: Salmonella Typhimurium and Escherichia coli Negative
- f) carcinogenicity:

Does not contain carcinogens (Ref. 1)

- g) reproductive toxicity:
 - Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941 Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc.,

- 1969Vol. -, Pg. 288, 1969.
- Triethanolamine CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982. Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science

Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989.

If not differently specified, the information required in Regulation (EU)2020/878 listed below must be considered as N.A.:

a) acute toxicity;

- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration >= 0.1%

CLP, T49N3_en Page n. 6 of 10



SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment. Toxicological information of the product: No data available

Toxicological information of the main substances found in the product: No data available

- 12.2. Persistence and degradability No data available
- 12.3. Bioaccumulative potential No data available
- 12.4. Mobility in soil
 - No data available
- 12.5. Results of PBT and vPvB assessment
- vPvB Substances: None PBT Substances: None
- 12.6. Endocrine disrupting properties

No endocrine disruptor substances present in concentration >= 0.1%

12.7. Other adverse effects None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number or ID number

Not classified as dangerous in the meaning of transport regulations.

- 14.2. UN proper shipping name
 - No data available
- 14.3. Transport hazard class(es) No data available
- 14.4. Packing group
- No data available 14.5. Environmental hazards
 - No data available
- 14.6. Special precautions for user No data available
- 14.7. Maritime transport in bulk according to IMO instruments No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 96/24/EC (Risks related to chemical agents at work) Dir. 2000/39/EC (Occupational exposure limit values) Regulation (EC) n. 1907/2006 (REACH) Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013 Regulation (EU) n. 2020/878 Regulation (EU) n. 286/2011 (ATP 2 CLP) Regulation (EU) n. 618/2012 (ATP 3 CLP) Regulation (EU) n. 487/2013 (ATP 4 CLP) Regulation (EU) n. 944/2013 (ATP 5 CLP) Regulation (EU) n. 605/2014 (ATP 6 CLP)



Regulation (EU) n. 2015/1221 (ATP 7 CLP) Regulation (EU) n. 2016/918 (ATP 8 CLP) Regulation (EU) n. 2016/1179 (ATP 9 CLP) Regulation (EU) n. 2017/776 (ATP 10 CLP) Regulation (EU) n. 2018/669 (ATP 11 CLP) Regulation (EU) n. 2018/1480 (ATP 13 CLP) Regulation (EU) n. 2019/521 (ATP 12 CLP) Regulation (EU) n. 2020/217 (ATP 14 CLP) Regulation (EU) n. 2020/1182 (ATP 15 CLP) Regulation (EU) n. 2021/643 (ATP 16 CLP) Regulation (EU) n. 2021/849 (ATP 17 CLP) Regulation (EU) n. 2022/692 (ATP 18 CLP) Regulation (EU) n. 2023/1434 (ATP 19 CLP) Regulation (EU) n. 2023/1435 (ATP 20 CLP) Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications: Restrictions related to the product: **Restriction 3** Restrictions related to the substances contained: **Restriction 75** Where applicable, refer to the following regulatory provisions : Directive 2012/18/EU (Seveso III) Regulation (EC) nr 648/2004 (detergents). Dir. 2004/42/EC (VOC directive) Provisions related to directive EU 2012/18 (Seveso III): Seveso III category according to Annex 1, part 1 None

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3:
H317 May cause an allergic skin reaction.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H400 Very toxic to aquatic life.
EUH208 Contains (name of sensitising substance). May produce an allergic reaction.
H330 Fatal if inhaled.
H311 Toxic in contact with skin.
H301 Toxic if swallowed.
H314 Causes severe skin burns and eye damage.
H410 Very toxic to aquatic life with long lasting effects.
EUH071 Corrosive to the respiratory tract.

Hazard class and hazard category	Code	Description
Acute Tox. 2	3.1/2/Inhal	Acute toxicity (inhalation), Category 2
Acute Tox. 3	3.1/3/Dermal	Acute toxicity (dermal), Category 3
Acute Tox. 3	3.1/3/Oral	Acute toxicity (oral), Category 3
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4
Skin Corr. 1B	3.2/1B	Skin corrosion, Category 1B
Skin Irrit. 2	3.2/2	Skin irritation, Category 2



Eye Dam. 1	3.3/1	Serious eye damage, Category 1
Skin Sens. 1	3.4.2/1	Skin Sensitisation, Category 1
Skin Sens. 1A	3.4.2/1A	Skin Sensitisation, Category 1A
Aquatic Acute 1	4.1/A1	Acute aquatic hazard, category 1
Aquatic Chronic 1	4.1/C1	Chronic (long term) aquatic hazard, category 1

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking SECTION 2: Hazards identification SECTION 3: Composition/information on ingredients SECTION 6: Accidental release measures SECTION 6: Accidental release measures SECTION 8: Exposure controls/personal protection SECTION 9: Physical and chemical properties SECTION 11: Toxicological information SECTION 12: Ecological information SECTION 14: Transport information SECTION 15: Regulatory information

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification according to Regulation (EC) Nr. 1272/2008	Classification procedure
Skin Sens. 1, H317	Calculation method

This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

- Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer) Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH)) ·TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists) IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA) ·National Toxicology Program (NTP) Report on Carcinogens (USA) Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 ·MAK und BAT Werte Liste (DFG: German Research Foundation) •TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany) Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT Ref. 2 AND OF THE COUNCIL of 16 December 2008 on classification, labelling and
 - AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 •TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

CLP, T49N3_en Page n. 9 of 10



It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical
	Society).
CLP: DNEL:	Classification, Labeling, Packaging. Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of
	Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport
ICAO:	Association" (IATA).
ICAO: ICAO-TI:	International Civil Aviation Organization. Technical Instructions by the "International Civil Aviation Organization"
1040-11.	(ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC: RID:	Predicted No Effect Concentration. Regulation Concerning the International Transport of Dangerous Goods
RID.	by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.