

| SECTION 1: Identification of the subs 1.1. Product identifier Mixture identification: | stance/mixture a | and of the company/undertaking | | |
|--|---------------------------------------|---|--|--|
| Trade name: | Ink, T3794 | | | |
| 1.2. Relevant identified uses of the substance or mixture and uses advised against Recommended use: | | | | |
| Ink for inkje | | | | |
| 1.3. Details of the supplier of the safe | ty data sheet | | | |
| Company: | | | | |
| | EPSON EUROPE B.V. | | | |
| Azie building, Atlas ArenA, Hoogoorddreef 5,1101 BA Amsterdam | | | | |
| Zuidoost The Netherlands | | | | |
| Phone num | | +31-20-314-5000 | | |
| Competent person responsible for the safety data sheet: | | | | |
| chemicals@epson.eu | | | | |
| Date: | 19/10/2020 | | | |
| Revision: | 2.0 | | | |
| 1.4. Emergency telephone number | | | | |
| Phone number: | +31-20-314-5000 | - | | |
| United Kingdom; | 01952 607111 | Monday to Friday 9am to 5:30pm. | | |
| | this product, plea accident and em | on: In the event of a medical enquiry involving ase contact your doctor or local hospital ergency department. | | |
| Ireland; | · · · | 566 or +353 (01) 809 2166 | | |
| Malta; | 2545 0000 or 212 | 224071 | | |

SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture
 - EC regulation criteria 1272/2008 (CLP)
 - The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
 - Adverse physicochemical, human health and environmental effects:
 - No other hazards
- 2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). Hazard pictograms:

- None
- Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.

- Special provisions according to Annex XVII of REACH and subsequent amendments: None
- 2.3. Other hazards

vPvB Substances: None - PBT Substances: None Other Hazards: No other hazards

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SECTION 3: Composition/information on ingredients

- 3.1. Substances
 - No
- 3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

| Qty | Name | Ident. Numb | er | Classification |
|-----------------|--|---|---|--|
| 65% ~ 80% | Water | CAS: EC: | 7732-18-5 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 10% ~ 12.5% | Glycerol | CAS: EC: | 56-81-5 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 7% ~ 10% | 2-[2-(2-butoxyethoxy)et hoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: CAS: EC: REACH No.: | 603-183-00-0 143-22-6 205-592-6 01-21194751 07-38 | 3.3/1 Eye Dam. 1 H318 Specific Concentration Limits: C >= 30%: Eye Dam. 1 H318 20% <= C < 30%: Eye Irrit. 2 H319 |
| 0.25% ~ 0.5% | 2,4,7,9-tetramethyldec- 5-yne-4,7-diol | CAS: EC: REACH No.: | 126-86-3 204-809-1 01-21199543 90-39 | 3.3/1 Eye Dam. 1 H318 3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412 |
| 0.25% ~ 0.5% | Triethanolamine | CAS: EC: | 102-71-6 203-049-8 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |

SECTION 4: First aid measures

- 4.1. Description of first aid measures
 - In case of skin contact:
 - Wash with plenty of water and soap.
 - In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

- In case of Inhalation:
- Remove casualty to fresh air and keep warm and at rest.
- 4.2. Most important symptoms and effects, both acute and delayed
 - None
- 4.3. Indication of any immediate medical attention and special treatment needed Treatment:
 - None

SECTION 5: Firefighting measures

- 5.1. Extinguishing media
 - Suitable extinguishing media:
 - Water.
 - Carbon dioxide (CO2).
 - Extinguishing media which must not be used for safety reasons:
 - None in particular.
- 5.2. Special hazards arising from the substance or mixture

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Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
 - Wear personal protection equipment.
 - Remove persons to safety.

See protective measures under point 7 and 8.

- 6.2. Environmental precautions
 - Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
 - Avoid contact with skin and eyes, inhalation of vapours and mists. See also section 8 for recommended protective equipment. Advice on general occupational hygiene: Do not eat or drink while working.
- 7.2. Conditions for safe storage, including any incompatibilities Keep away from food, drink and feed. Incompatible materials: None in particular. Instructions as regards storage premises: Adequately ventilated premises.
 7.3. Specific end use(s)
 - None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
 - Glycerol CAS: 56-81-5

- OEL Type: OSHA - TWA: 5 mg/m3 - Notes: Respirable dust

- OEL Type: OSHA - TWA: 15 mg/m3 - Notes: Total dust

Triethanolamine - CAS: 102-71-6

- OEL Type: ACGIH - TWA(8h): 5 mg/m3

- **DNEL Exposure Limit Values**
 - No data available

PNEC Exposure Limit Values

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

Target: Fresh Water - Value: 1.5 mg/l

Target: Freshwater sediments - Value: 5.77 mg/kg

Target: Marine water - Value: 0.15 mg/l

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| Target: Marine water sediments - | Value: 0.13 mg/kg | | | | |
|--|---------------------------------------|--|--|--|--|
| Target: Microorganisms in sewage treatments - Value: 200 mg/l | | | | | |
| 2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3 | | | | | |
| Target: Fresh Water - Value: 0.04 | 1 mg/l | | | | |
| Target: Marine water - Value: 0.0 | | | | | |
| Target: Freshwater sediments - V | | | | | |
| Target: Marine water sediments - | Value: 0.032 mg/kg | | | | |
| 8.2. Exposure controls | | | | | |
| 8.2.1. Appropriate engineering controls: | | | | | |
| None | | | | | |
| 8.2.2. Individual protection measures, such as | personal protective equipment | | | | |
| Eye protection: | | | | | |
| Use personal protective equipme | nt as required. | | | | |
| Protection for skin: | | | | | |
| Use personal protective equipme | nt as required. | | | | |
| Protection for hands: | | | | | |
| Use personal protective equipme | nt as required. | | | | |
| Respiratory protection: | at an annulus d | | | | |
| Use personal protective equipme | nt as required. | | | | |
| Thermal Hazards: | | | | | |
| None | | | | | |
| 8.2.3. Environmental exposure controls: None | | | | | |
| Appropriate engineering controls: | | | | | |
| None | | | | | |
| | | | | | |
| SECTION 0. Physical and chamical properties | | | | | |
| SECTION 9: Physical and chemical properties | ortion | | | | |
| 9.1. Information on basic physical and chemical prop Appearance and colour: | Yellow Liquid | | | | |
| Odour: | Slightly | | | | |
| Odour threshold: | No data available | | | | |
| pH: | 8.7 ~ 9.7 at 20 °C | | | | |
| Melting point / freezing point: | No data available | | | | |
| Initial boiling point and boiling range: | No data available | | | | |
| Solid/gas flammability: | No data available | | | | |
| Upper/lower flammability or explosive limits: | No data available | | | | |
| Vapour density: | No data available | | | | |
| Flash point: | Does not flash until 100 °C / 212 ° F | | | | |
| | (closed cup method, ASTM D 3278) | | | | |
| Evaporation rate: | No data available | | | | |
| Vapour pressure: | No data available | | | | |
| Relative density: | No data available | | | | |
| Solubility in water: | Complete | | | | |
| Solubility in oil: | No data available | | | | |
| Partition coefficient (n-octanol/water): | No data available | | | | |
| Auto-ignition temperature: | No data available | | | | |
| Decomposition temperature: | No data available | | | | |
| Viscosity: | < 5 mPa⋅s at 20 °C | | | | |
| Explosive properties: | No data available | | | | |
| Oxidizing properties: | No data available | | | | |
| | | | | | |

9.2. Other information Miscibility: Fat Solubility: Conductivity:

No data available No data available No data available



SECTION 10: Stability and reactivity

- 10.1. Reactivity
- Stable under normal conditions 10.2. Chemical stability
- Stable under normal conditions 10.3. Possibility of hazardous reactions
- None
- 10.4. Conditions to avoid Stable under normal conditions.
- 10.5. Incompatible materials None in particular.
- 10.6. Hazardous decomposition products None.

SECTION 11: Toxicological information

- 11.1. Information on toxicological effects
 - Toxicological information of the product:
 - e) germ cell mutagenicity:
 - Test: Mutagenesis Species: Salmonella Typhimurium and Escherichia coli Negative
 - f) carcinogenicity:

Does not contain carcinogens (Ref. 1)

- g) reproductive toxicity:
 - Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

- 2,4,7,9-tetramethyldec-5-yne-4,7-diol CAS: 126-86-3
- a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant

c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating

d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative Triethanolamine - CAS: 102-71-6 a) acute toxicity:



Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989.

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment. Toxicological information of the product:

No data available

Toxicological information of the main substances found in the product:

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

- a) Aquatic acute toxicity:
 - Endpoint: LC50 Species: Fish = 36 mg/l Duration h: 96
 - Endpoint: EC50 Species: Daphnia = 88 mg/l Duration h: 48
 - Endpoint: EC50 Species: Algae = 15 mg/l Duration h: 72
- c) Bacteria toxicity:
 - Endpoint: EC50 Species: activated sludge = 630 mg/l Duration h: 0.5
- 12.2. Persistence and degradability
- No data available
- 12.3. Bioaccumulative potential
 - No data available
- 12.4. Mobility in soil
 - No data available
- 12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Other adverse effects None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
 - Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number
 - Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name

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No data available

- 14.3. Transport hazard class(es)
- No data available 14.4. Packing group
- No data available
- 14.5. Environmental hazards
- No data available
- 14.6. Special precautions for user No data available
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Dir. 98/24/EC (Risks related to chemical agents at work) Dir. 2000/39/EC (Occupational exposure limit values) Regulation (EC) n. 1907/2006 (REACH) Regulation (EC) n. 1272/2008 (CLP) Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013 Regulation (EU) 2015/830 Regulation (EU) n. 286/2011 (ATP 2 CLP) Regulation (EU) n. 618/2012 (ATP 3 CLP) Regulation (EU) n. 487/2013 (ATP 4 CLP) Regulation (EU) n. 944/2013 (ATP 5 CLP) Regulation (EU) n. 605/2014 (ATP 6 CLP) Regulation (EU) n. 2015/1221 (ATP 7 CLP) Regulation (EU) n. 2016/918 (ATP 8 CLP) Regulation (EU) n. 2016/1179 (ATP 9 CLP) Regulation (EU) n. 2017/776 (ATP 10 CLP) Regulation (EU) n. 2018/669 (ATP 11 CLP) Regulation (EU) n. 2018/1480 (ATP 13 CLP) Regulation (EU) n. 2019/521 (ATP 12 CLP) Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications: Restrictions related to the product: No restriction. Restrictions related to the substances contained: No restriction. Where applicable, refer to the following regulatory provisions : Directive 2012/18/EU (Seveso III) Regulation (EC) nr 648/2004 (detergents). Dir. 2004/42/EC (VOC directive) Provisions related to directive EU 2012/18 (Seveso III): Seveso III category according to Annex 1, part 1 None 15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3:

- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.

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H412 Harmful to aquatic life with long lasting effects.

| Hazard class and hazard category | Code | Description |
|----------------------------------|----------|--|
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Eye Irrit. 2 | 3.3/2 | Eye irritation, Category 2 |
| Skin Sens. 1B | 3.4.2/1B | Skin Sensitisation, Category 1B |
| Aquatic Chronic 3 | 4.1/C3 | Chronic (long term) aquatic hazard, category 3 |

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 2: Hazards identification

SECTION 3: Composition/information on ingredients

SECTION 6: Accidental release measures

SECTION 7: Handling and storage

SECTION 8: Exposure controls/personal protection

SECTION 9: Physical and chemical properties

SECTION 11: Toxicological information

SECTION 12: Ecological information

SECTION 14: Transport information

SECTION 15: Regulatory information

SECTION 16: Other information

This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer)

Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
National Toxicology Program (NTP) Report on Carcinogens (USA)
Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
MAK und BAT Werte Liste (DFG: German Research Foundation)
TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

Ref. 2 ·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 ·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

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| ADR: | European Agreement concerning the International Carriage of Dangerous Goods by Road. |
|-------------|--|
| ATE: | Acute Toxicity Estimate |
| ATEmix: | Acute toxicity Estimate (Mixtures) |
| CAS: | Chemical Abstracts Service (division of the American Chemical |
| | Society). |
| CLP: | Classification, Labeling, Packaging. |
| DNEL: | Derived No Effect Level. |
| EINECS: | European Inventory of Existing Commercial Chemical Substances. |
| GefStoffVO: | Ordinance on Hazardous Substances, Germany. |
| GHS: | Globally Harmonized System of Classification and Labeling of |
| | Chemicals. |
| IATA: | International Air Transport Association. |
| IATA-DGR: | Dangerous Goods Regulation by the "International Air Transport |
| 1010 | Association" (IATA). |
| | International Civil Aviation Organization. |
| ICAO-TI: | Technical Instructions by the "International Civil Aviation Organization" (ICAO). |
| IMDG: | International Maritime Code for Dangerous Goods. |
| INCI: | International Nomenclature of Cosmetic Ingredients. |
| KSt: | Explosion coefficient. |
| LC50: | Lethal concentration, for 50 percent of test population. |
| LD50: | Lethal dose, for 50 percent of test population. |
| PNEC: | Predicted No Effect Concentration. |
| RID: | Regulation Concerning the International Transport of Dangerous Goods |
| | by Rail. |
| STEL: | Short Term Exposure limit. |
| STOT: | Specific Target Organ Toxicity. |
| TLV: | Threshold Limiting Value. |
| TWA: | Time-weighted average |
| WGK: | German Water Hazard Class. |
| | |